

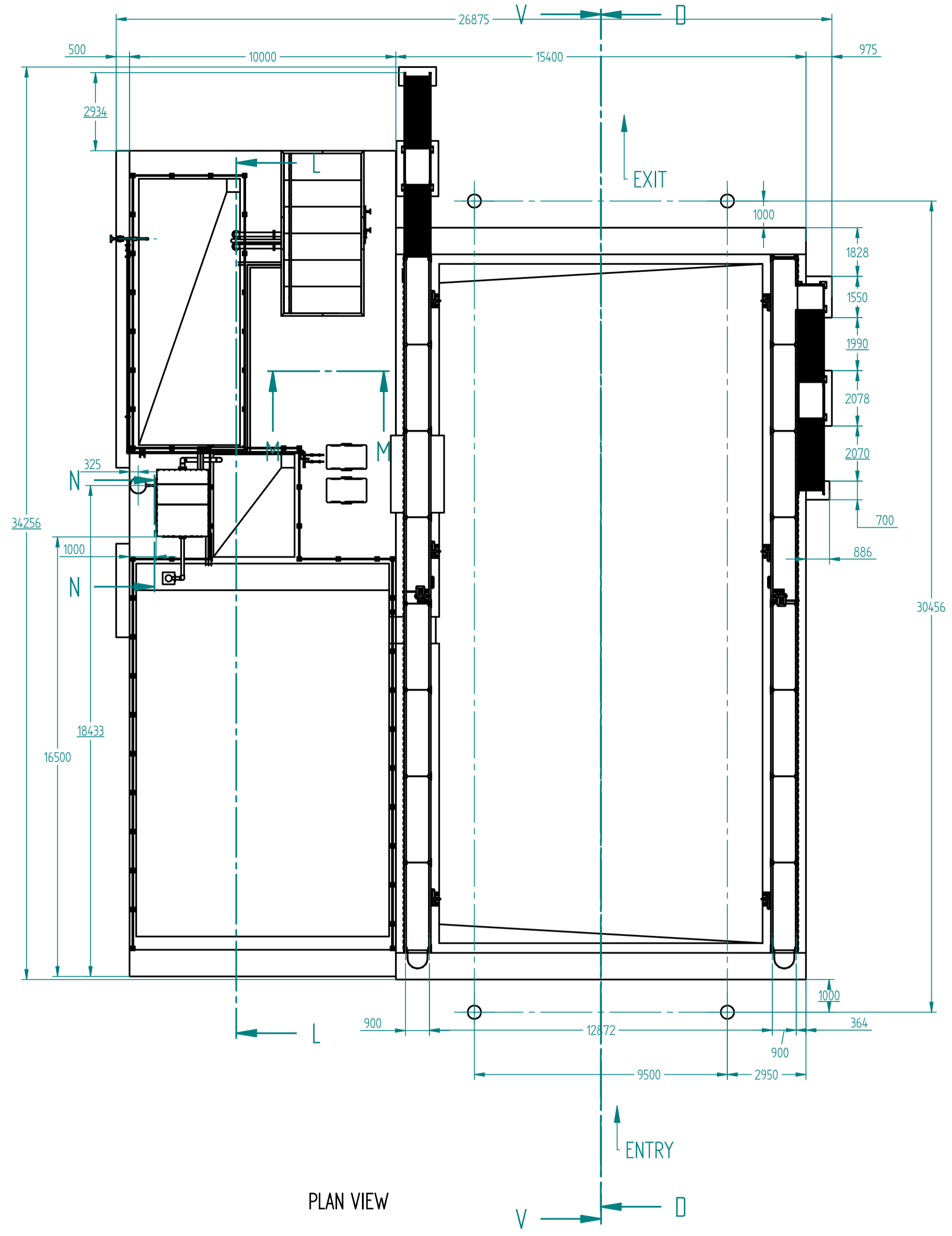
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PROJECT*Secondary Doc Ref**PO**Document Item***PLOT PLAN AND ELEVATION**

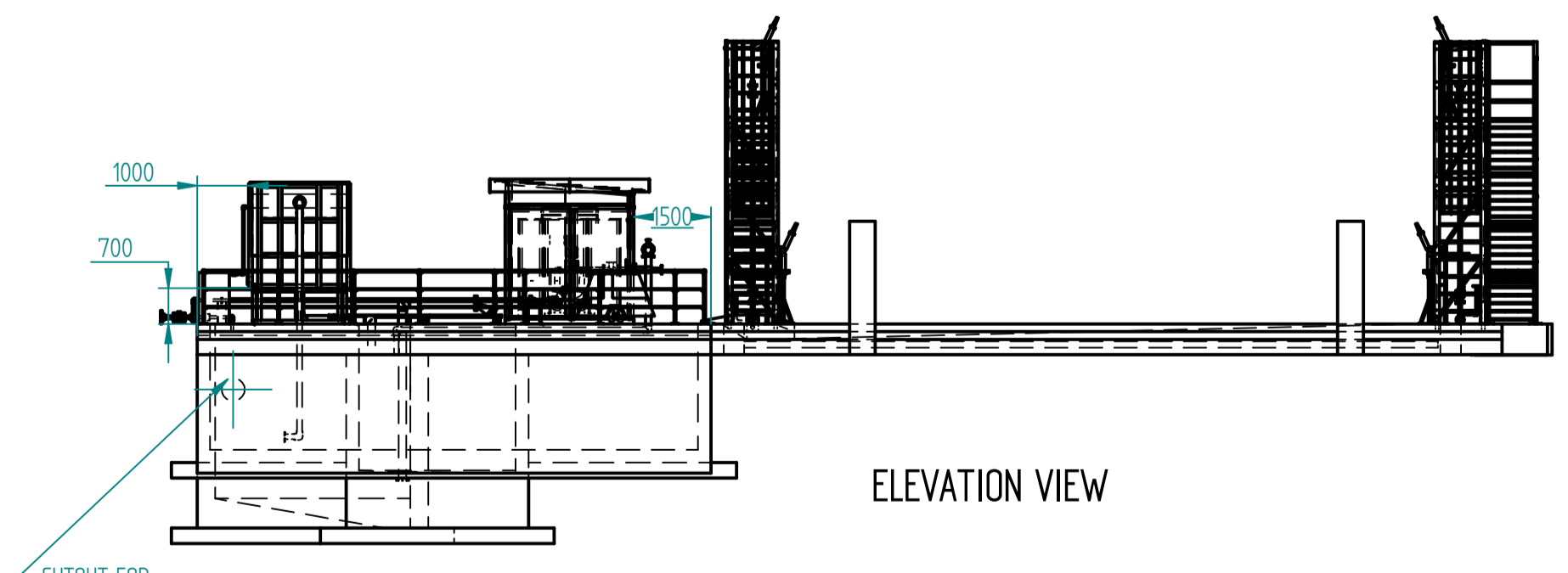
G	20-JUNE-13	Issued for Approval (Pipe line to ater cannons Stands modified)		
F	13-MAR-13	Issued for Approval		
F	04-FEB-13	Issued for Approval		
E	08-JAN-13	Issued for Approval		
D	7-DEC-12	Issued for Approval		
C	07-NOV-12	Issued for Approval		
B	26-SEP-12	Issued for Approval		
A	14-AUG-12	Issued for Approval		
Rev	Date	Description: Plot Plan and Elevation	Written By	Approved By
Document Revisions				

Index of Documents Included : Mining Vehicle Fleet Washing Station

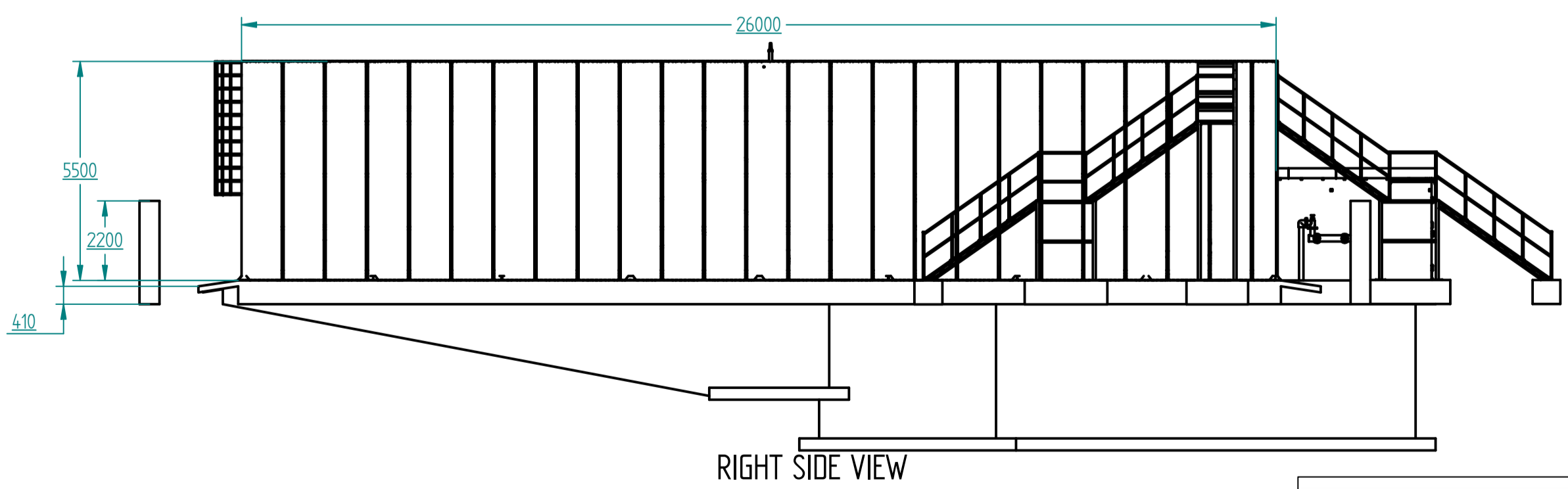
S. No	Document Item	Description of Document	Page Numbers
1	A0201	Plot Plan and Elevation – Sheet A	3
2	A0201	Plot Plan and Elevation – Sections	4
3	A0201	Plot Plan and Elevation – Sheet B	5
4	A0201	Layout Plan and Elevation of Pre-Fabricated Control Room – Sheet C	6
5	A0201	Layout Plan and Elevation of Pre-Fabricated Control Room – Sheet D	7
6	A2004	Major Piping Layout & Piping for Water Cannons – Sheet A	8
7	A2004	Major Piping Layout & Piping – Sheet B	9
8	A2004	Major Piping Layout & Piping – Sheet C	10
9	A2011	Civil Work Guide Drawing – Sheet A	11
10	A2011	Civil Work Guide Drawing – Sheet B	12
11	A2011	Civil Work Guide Drawing – Sheet C	13
12	A2011	Civil Work Guide Drawing – Sheet D	14
12		General Arrangement Drawing of Oil – Water – Sludge Separator	15-21
13		View of Sludge Pump	22
14		Installation of Sludge Pump	23
15	A0111	List of Consumer Connections	24
16	A2001	General Arrangement Drawing	25 - 27
17	A2006	Foundation Layout and Loading Plan	28 – 30



PLAN VIEW



ELEVATION VIEW



RIGHT SIDE VIEW

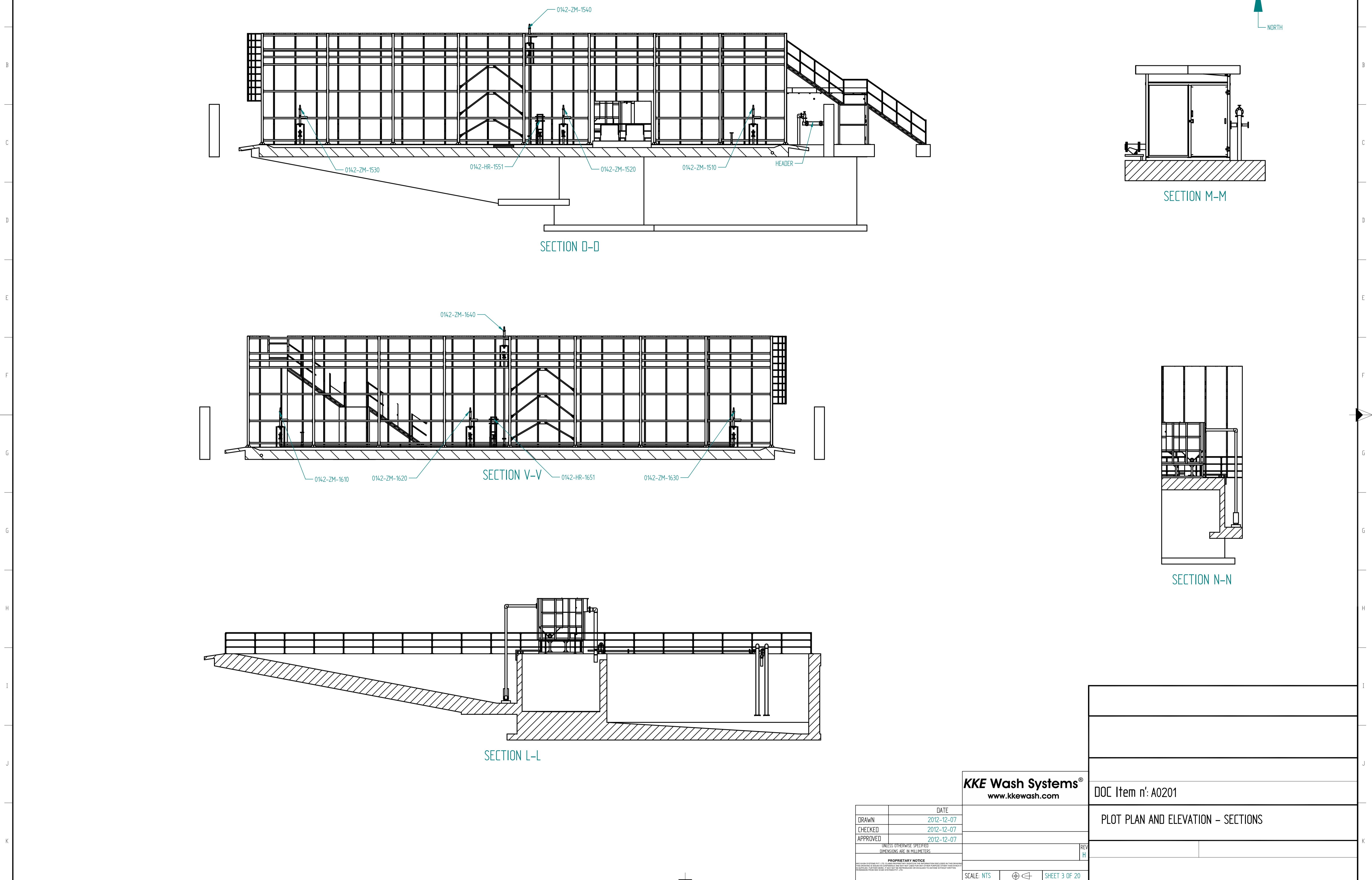
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PLOT PLAN AND ELEVATION - SHEET A

1 2 3 4 5 6 7 8 9 10 11 12

A B C D E F G H I J K



SECTION D-D

SECTION M-M

SECTION V-V

SECTION N-N

SECTION L-L

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PLOT PLAN AND ELEVATION - SECTIONS

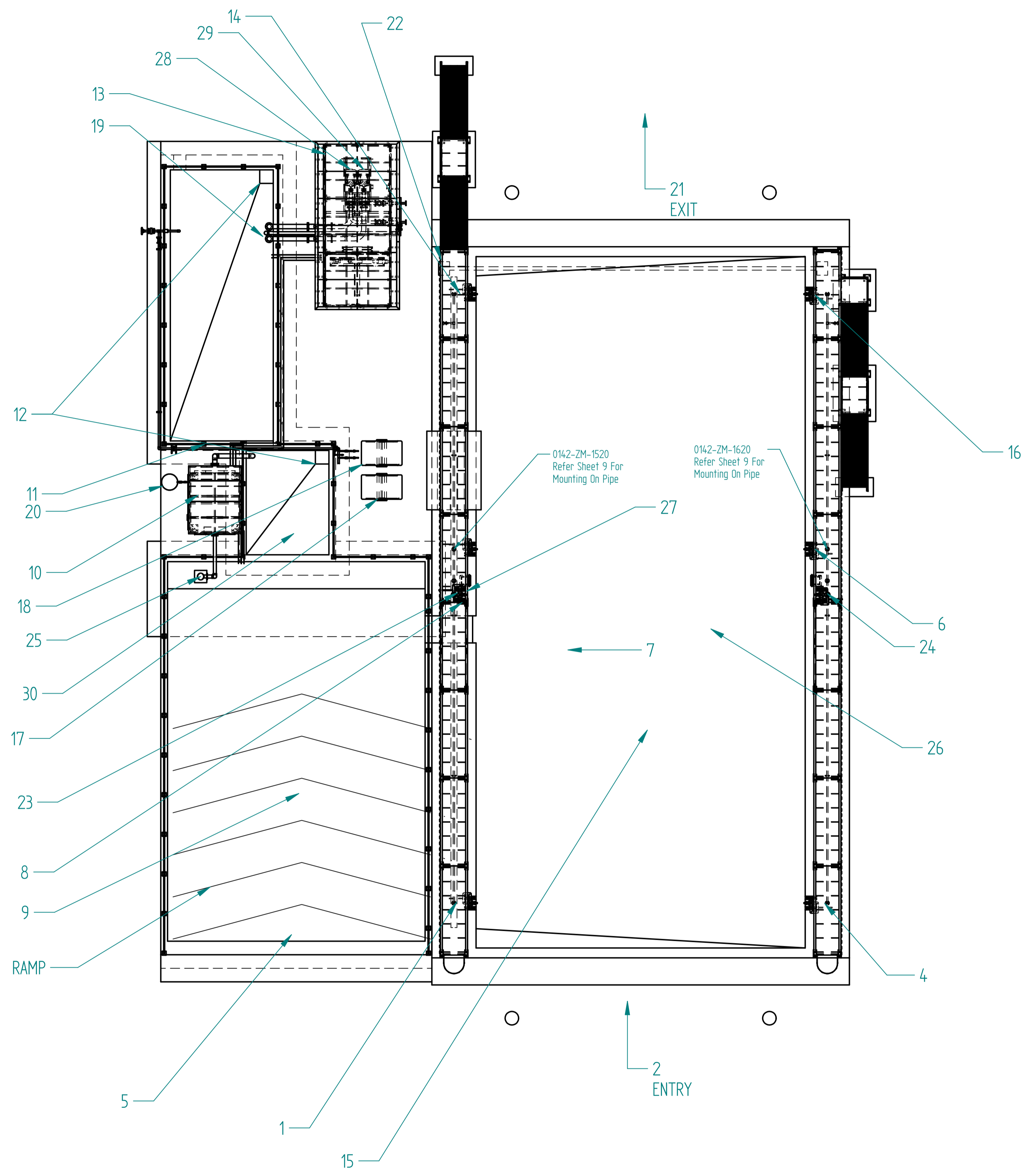
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SCALE: NTS SHEET 3 OF 20

1 2 3 4 5 6 7 8 9 10 11 12



PLAN VIEW

LEGEND

NO	NAME	TAG NO
1	WATER CANNON	0142-ZM-1530
2	ENTRY	
3	UNDER CHASSIS	
4	WATER CANNON	0142-ZM-1630
5	ACCESS PATH FOR TANK CLEANING	
6	WATER CANNON & WASH GUN	0142-ZM-1620
7	SLOPE 2%	
8	WATER CANNON & WASH GUN	0142-ZM-1520
9	TANK 1	0142-TK-1200
10	OIL WATER SEPRATOR (6068KG)	0142-ZM-1220
11	TANK 3	0142-TK-1240
12	SLOPE POINT FOR VACUUM TRUCK	
13	PREFABRICATED CONTROL ROOM (LOADING 3750 KG)	0142-ZM-1300
14	WATER CANNON	0142-ZM-1510
15	BAY AREA (LOADING WEIGHT OF HEAVIEST VEHICLE)	
16	WATER CANNON MOUNTING FOUNDATION BOLT DRILLED AT THE TIME OF INSTALLATION	0142-ZM-1610
17	PORTABLE PUMP HIGH PRESSURE	0142-PU-1410 A
18	PORTABLE PUMP HIGH PRESSURE	0142-PU-1410 B
19	PUMP SUCTION AREA	
20	OIL DRUM	
21	EXIT	
22	STAIRCASE WITH SPLASH GUARD	0142-ZM-1500 0142-ZM-1600
23	WATER CANNON	0142-ZM-1540
24	WATER CANNON	1042-ZM-1640
25	SLUDGE PUMP	0142-PU-1210
26	WASH BAY	0142-ZM-1700
27	HOSE REELS	0142-ZM-1550 0142-ZM-1650
28	MAIN WASH PUMP (IN DUTY)	142-PU-1310 A
29	MAIN WASH PUMP (STANDBY)	142-PU-1310 B
30	TANK 2	0142-TK-1230

- 1) DETAILED VIEW OF SLUDGE PUMP ENCLOSED
- 2) DETAILED VIEW OF WATER CANNONS SHOWN IN PAGE 3 SECTION D-D
- 3) DETAILED VIEW OF OIL WATER SEPARATOR SHOWN IN PAGE 3 SECTION L-L & N-N
- 4) DETAILED VIEW OF EQUIPMENT INSIDE CONTROL ROOM SHOWN IN PAGE 11
- 5) FOR HAND RAILS, ANCHOR BOLTS OF SIZE 10 mm DIA X 100 mm LONG WILL BE SUPPLIED FOR INSTALLATION BY DRILLING ON CONCRETE WALLS OF TANKS. PLEASE REFER TO DETAIL K SHOWN IN SHEET 9

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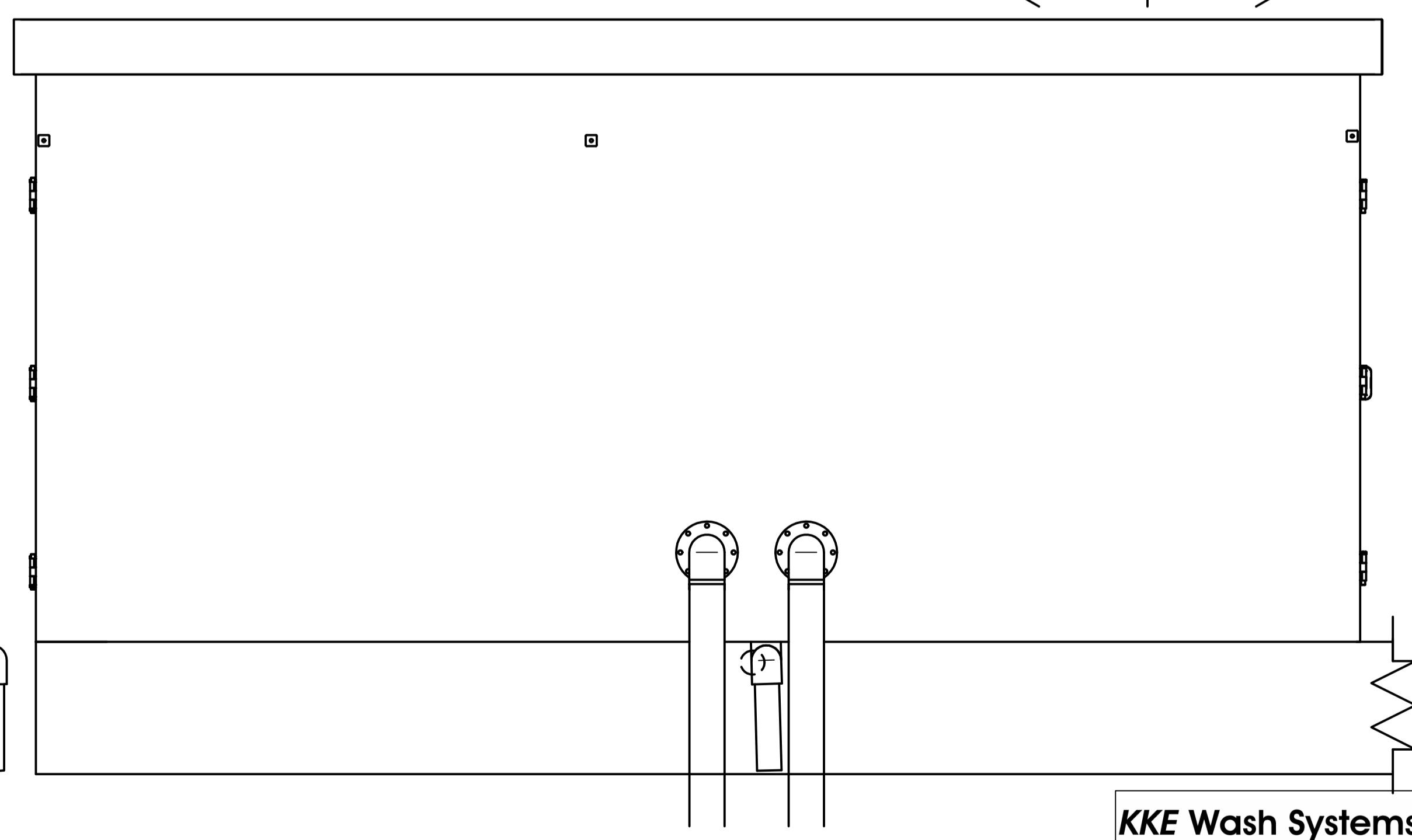
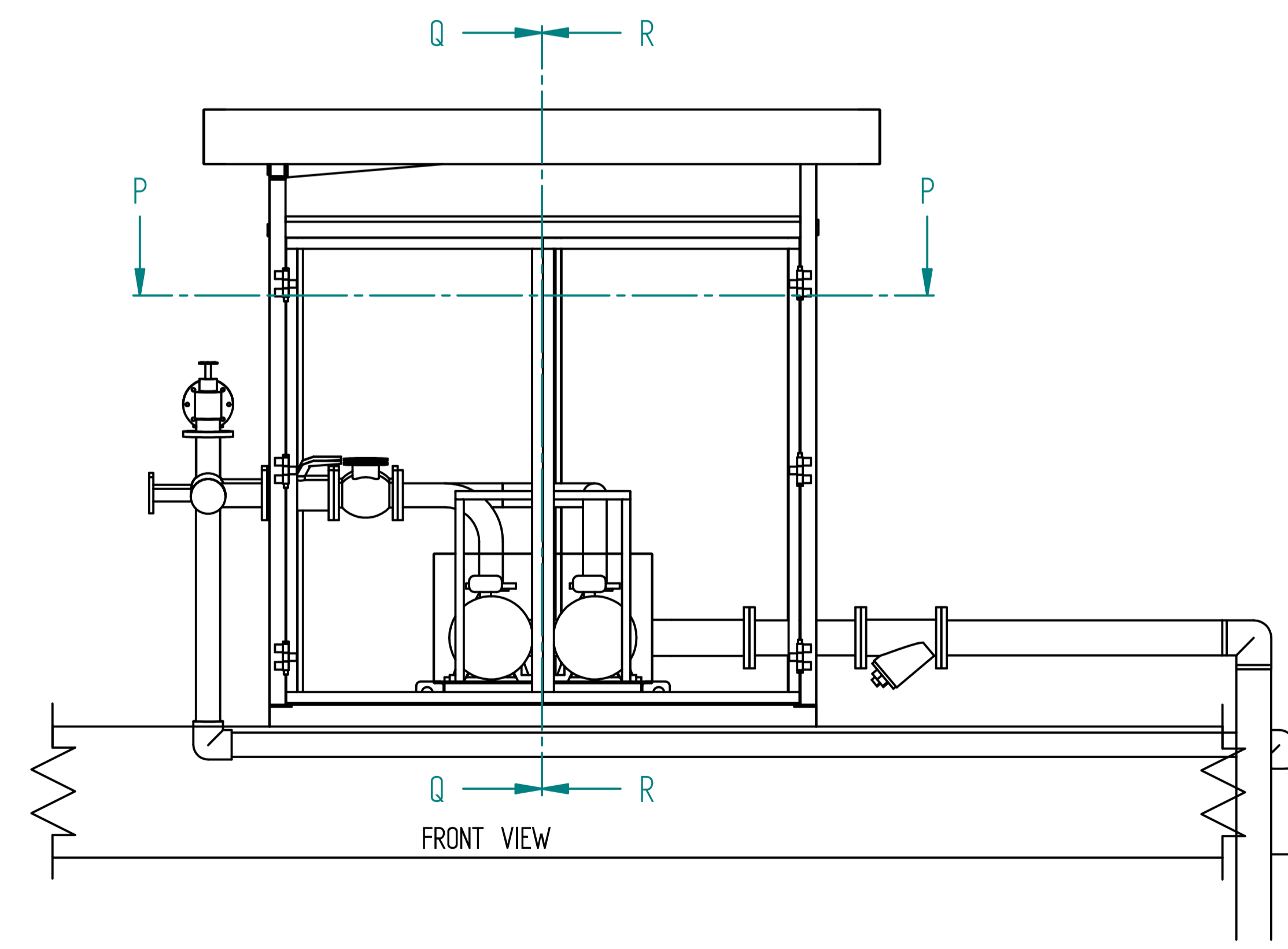
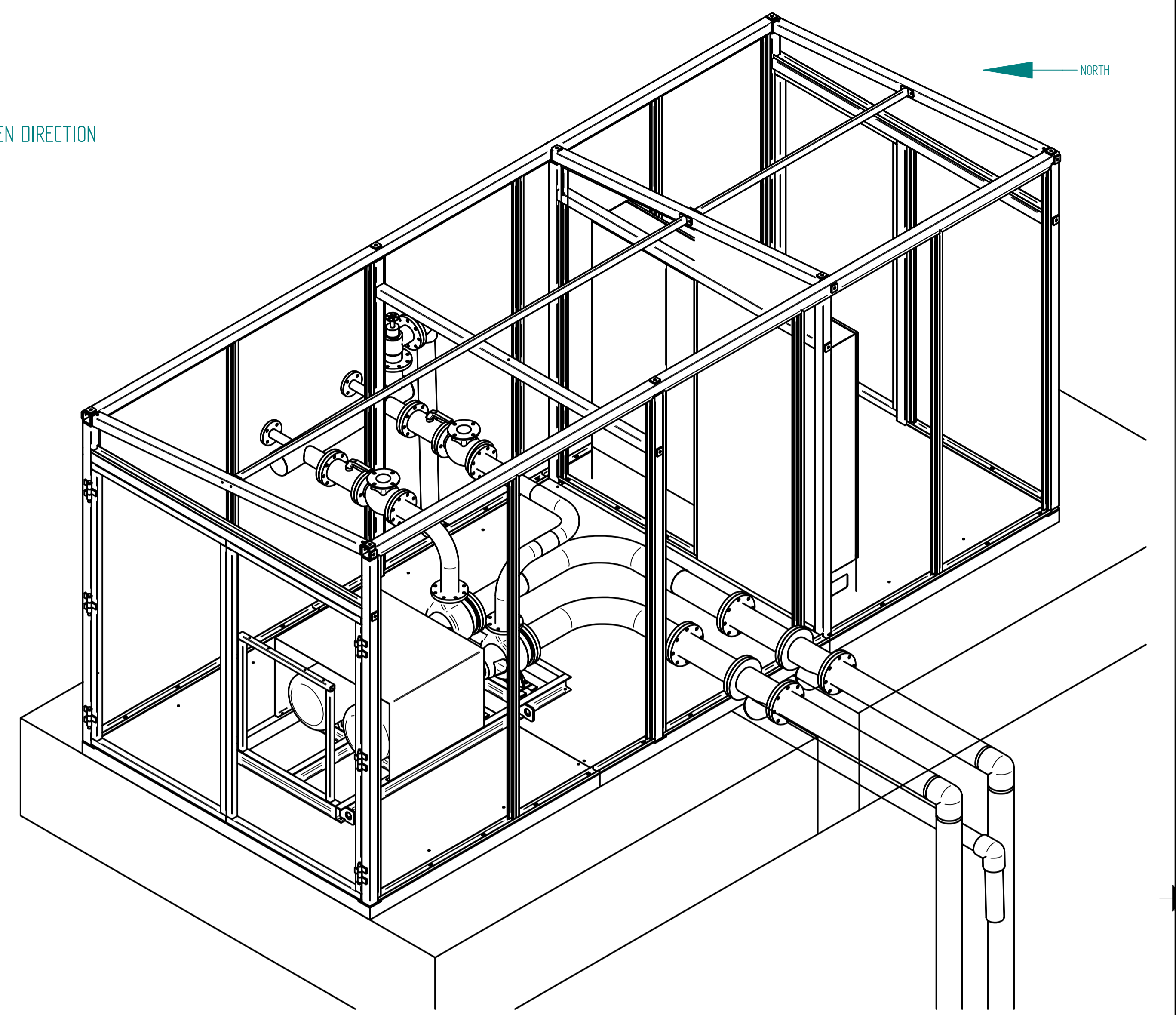
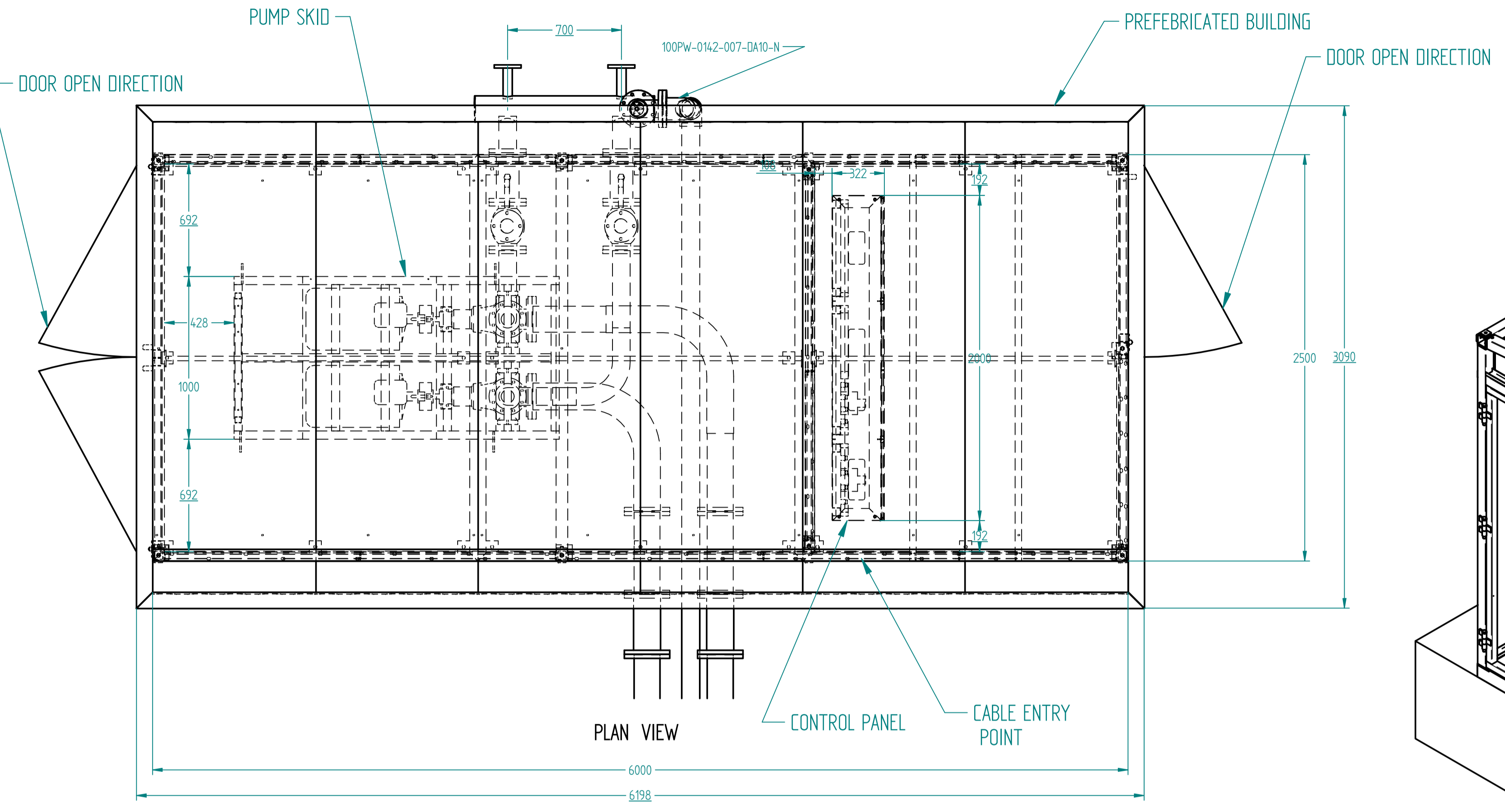
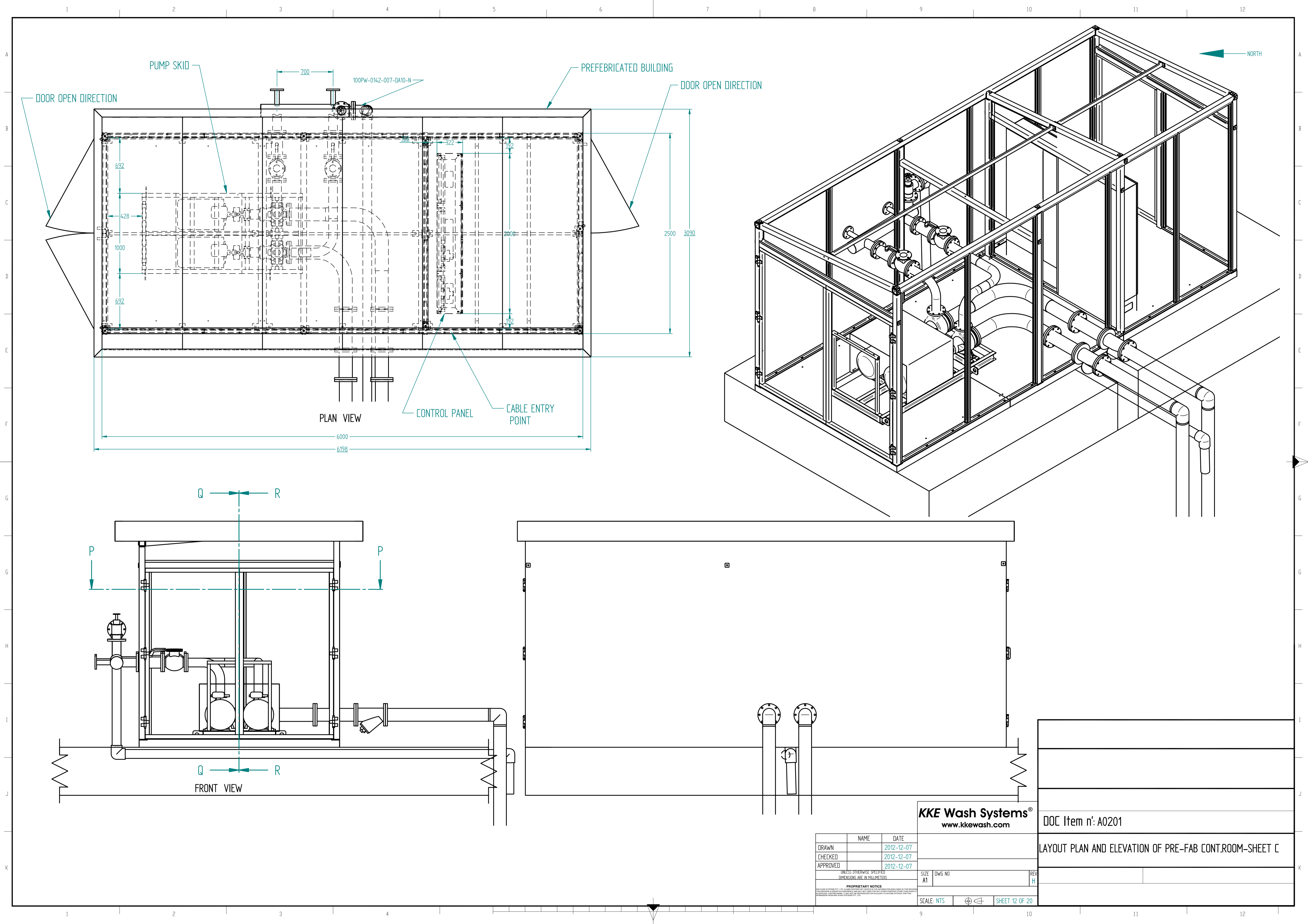
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PLOT PLAN AND ELEVATION - SHEET B



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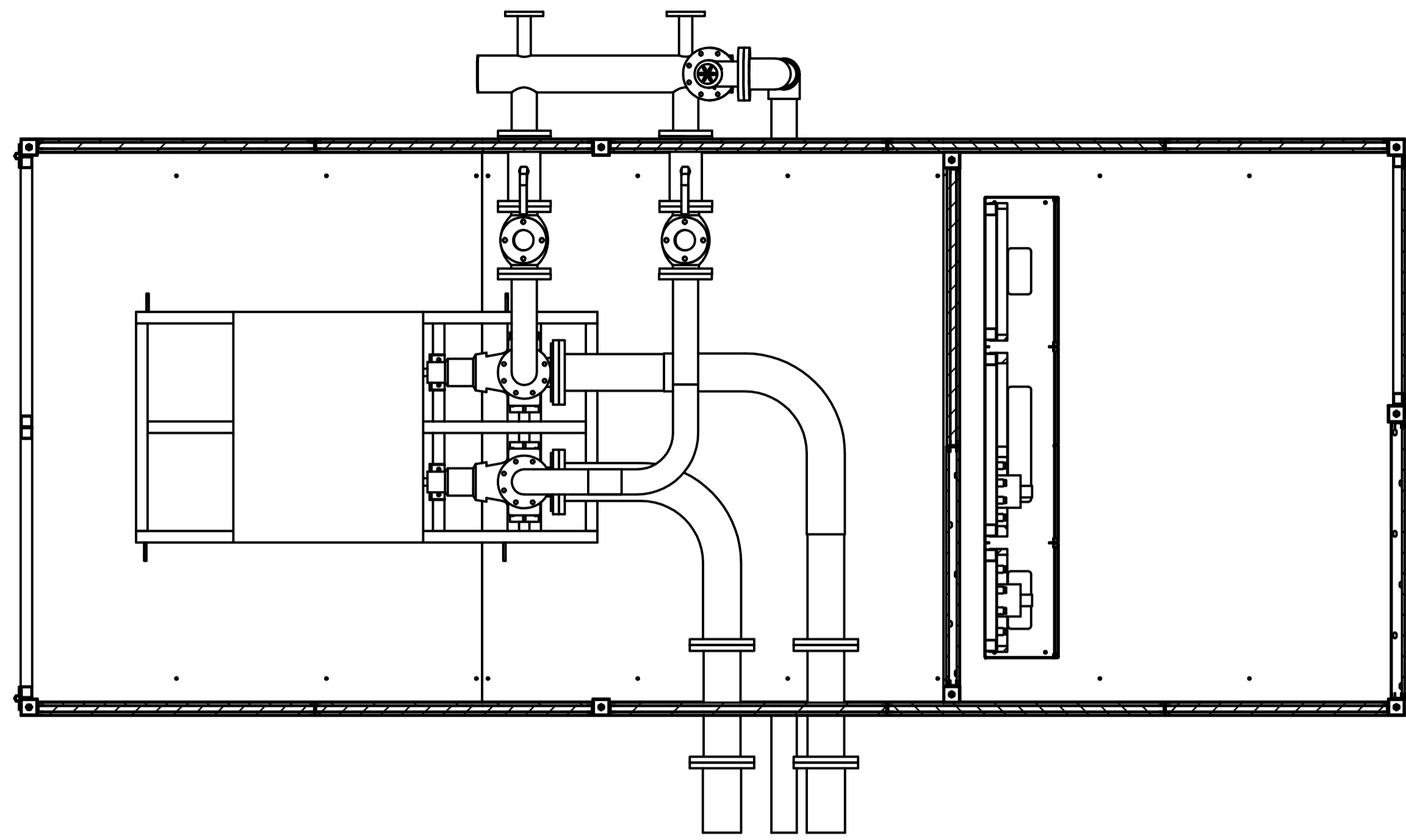
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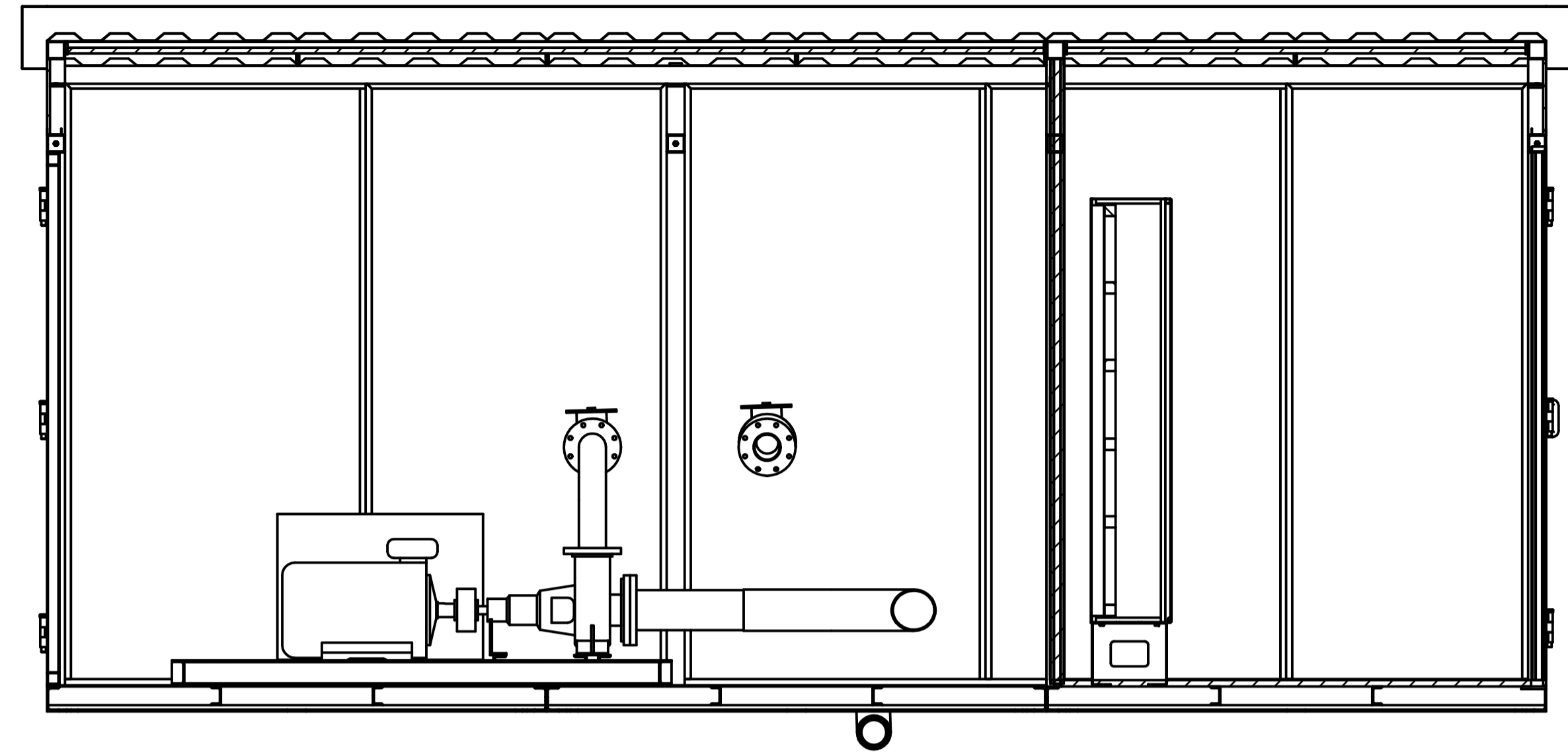
SHEET 12 OF 20

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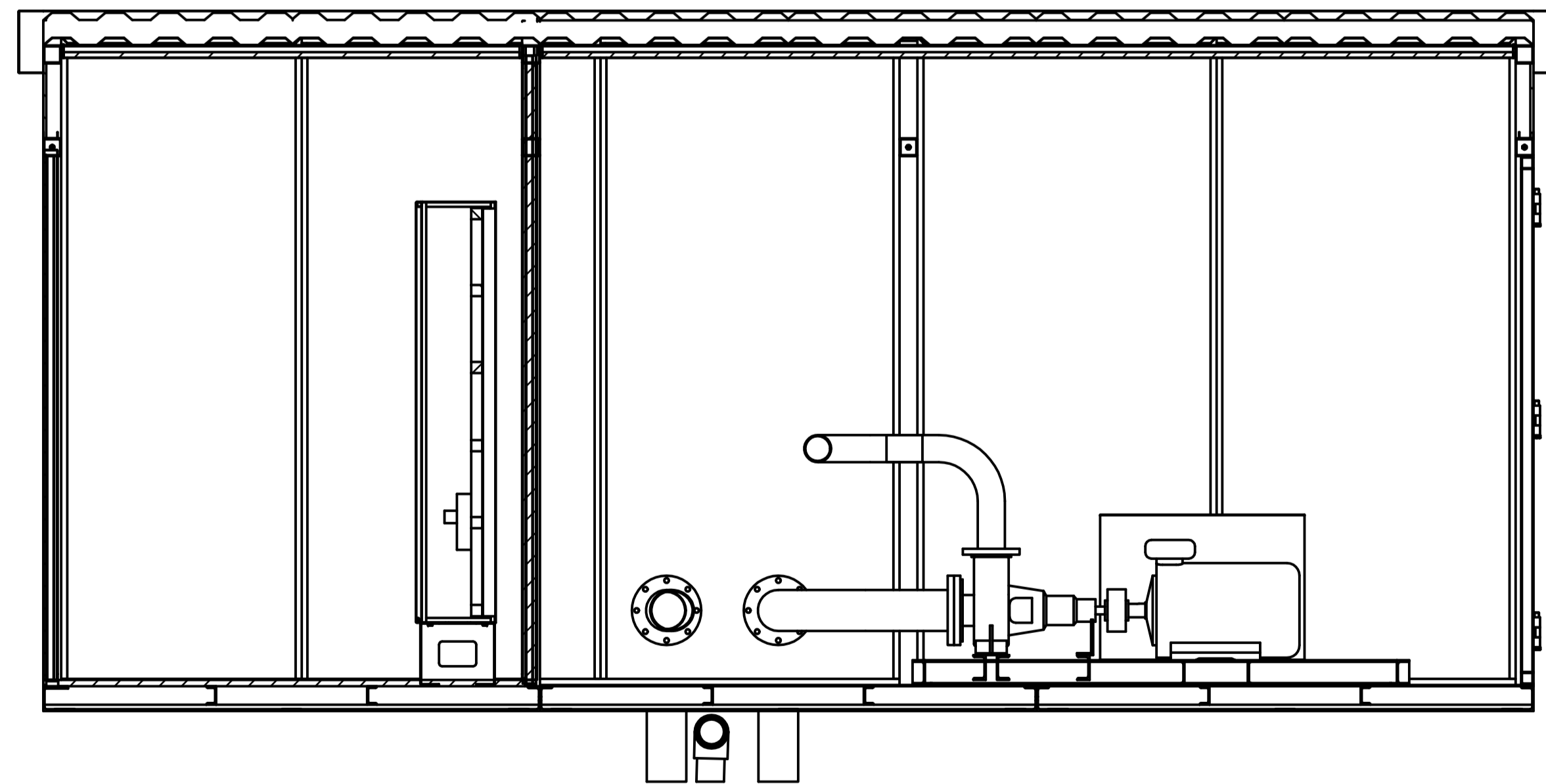
LAYOUT PLAN AND ELEVATION OF PRE-FAB CONT.ROOM-SHEET C



SECTION P-P



SECTION R-R



SECTION Q-Q

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	NAME	DATE
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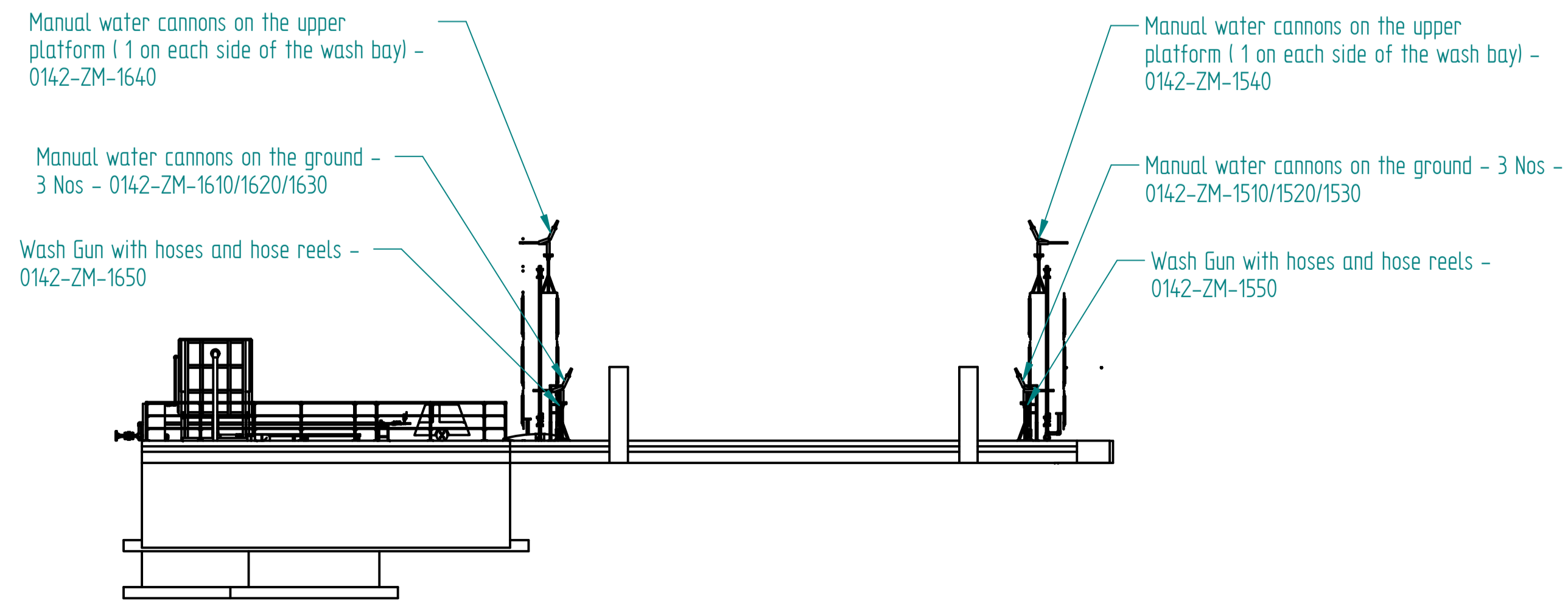
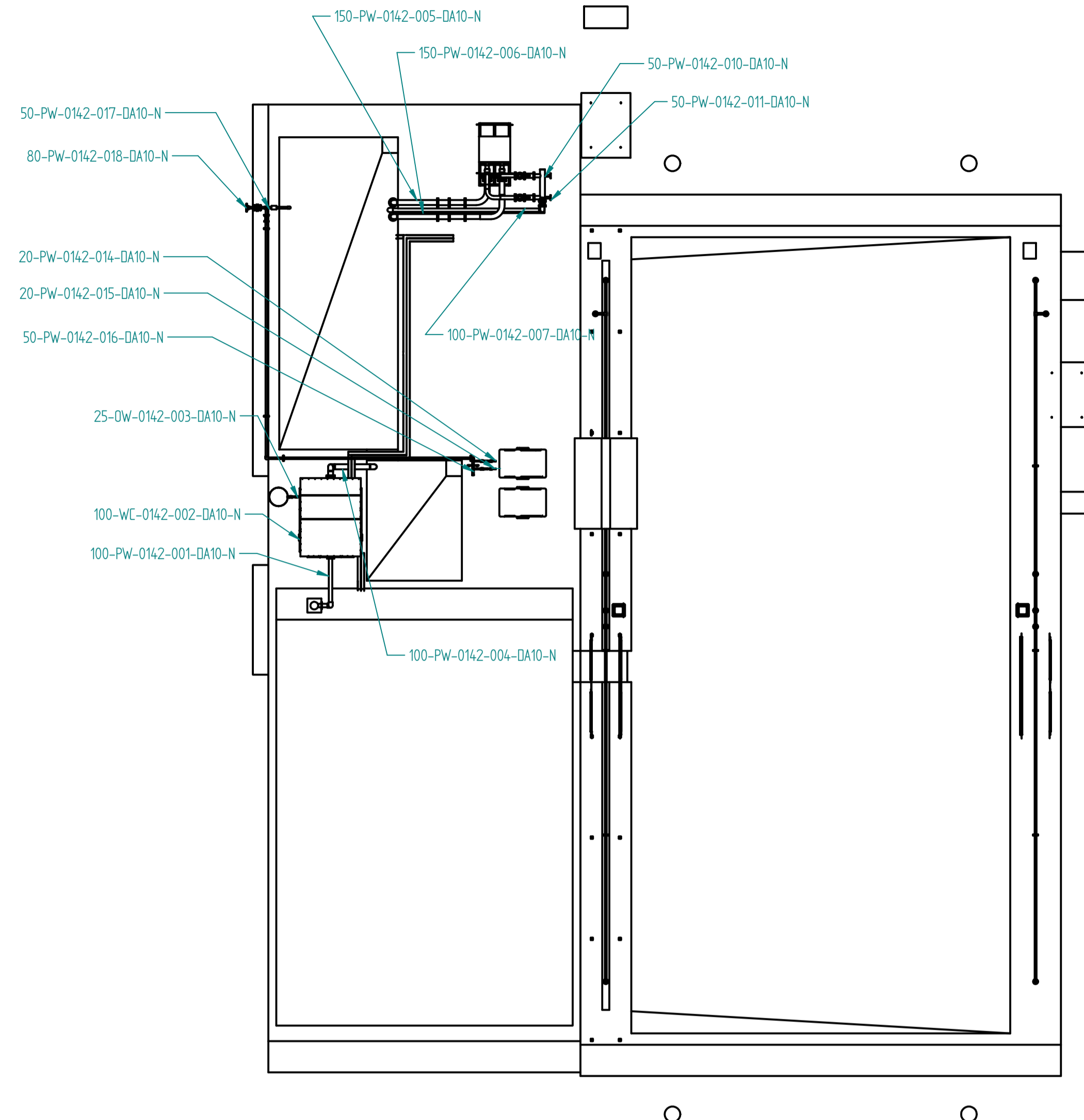
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SIZE A1 DWG NO. REV H

SCALE: NTS SHEET 13 OF 20

PROJECT
DOC Item n': A0201
LAYOUT PLAN AND ELEVATION OF PRE-FAB.CONT.ROOM-SHEET D



NOTE:-

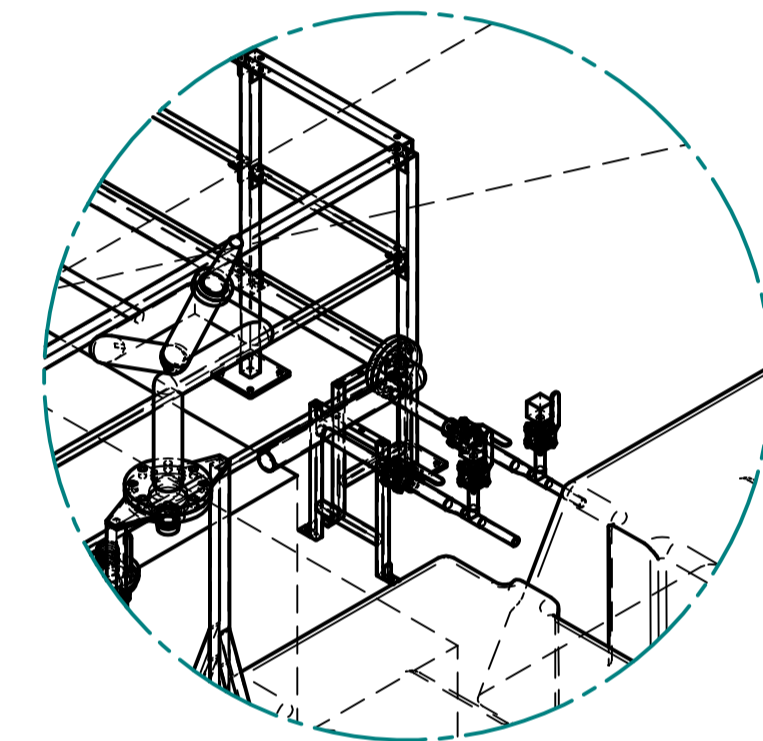
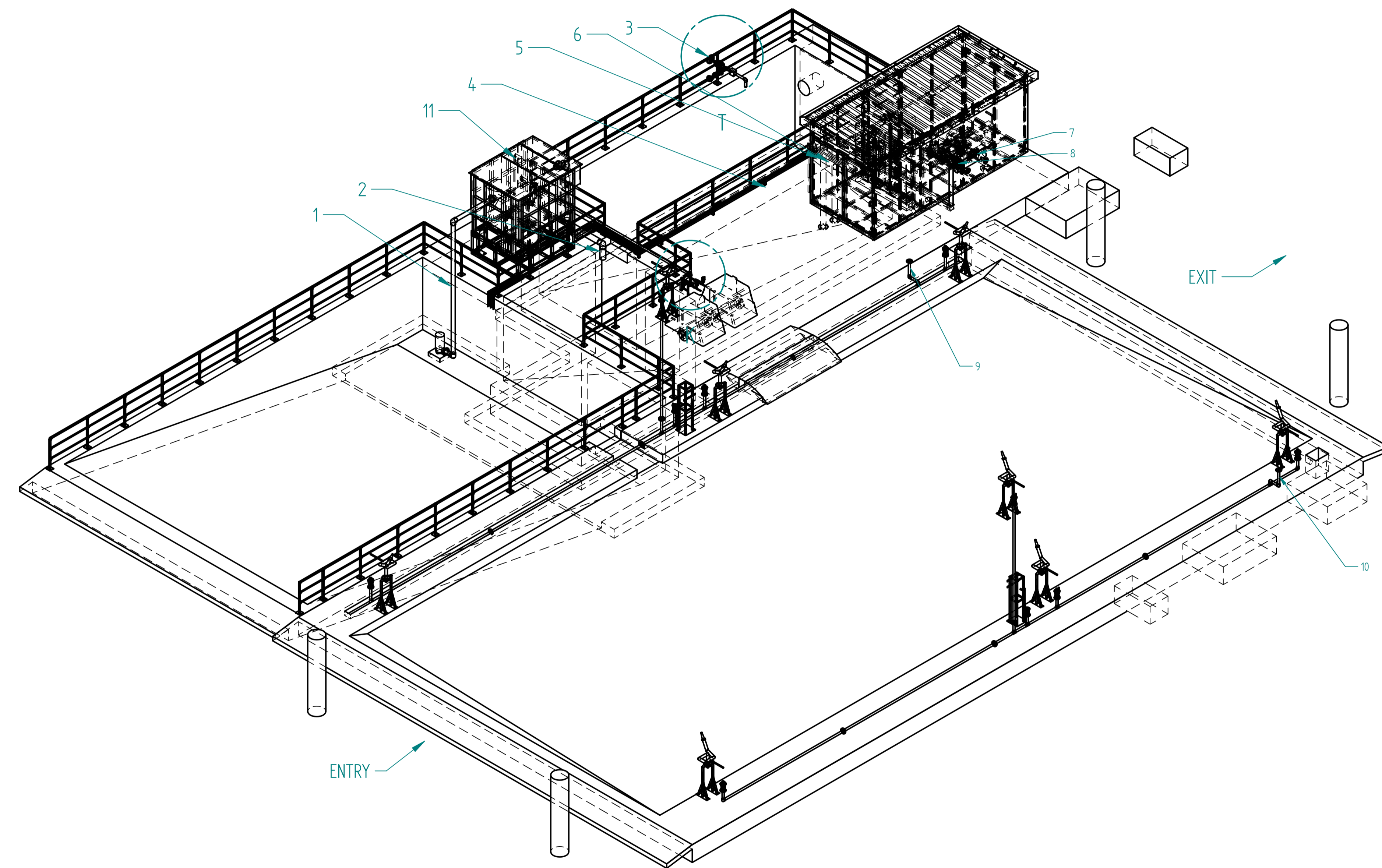
- 1) We will use DN flanges if available. If not, we would use ANSI flanges within the package and only one DN flange for interconnection.
- 2) The pipe lines supplied are as per IS standard equivalent to the class indicated in PID.
- 3) Underground pipe we use is (Make PIX) R1 grade flexible hose as it has to go through the trench. If HDPE is to be used, It would be in scope as it would have to be inserted during the civil construction itself. Please conform

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		APPROVED	2012-12-07	SCALE: NTS		SHEET 14 OF 20
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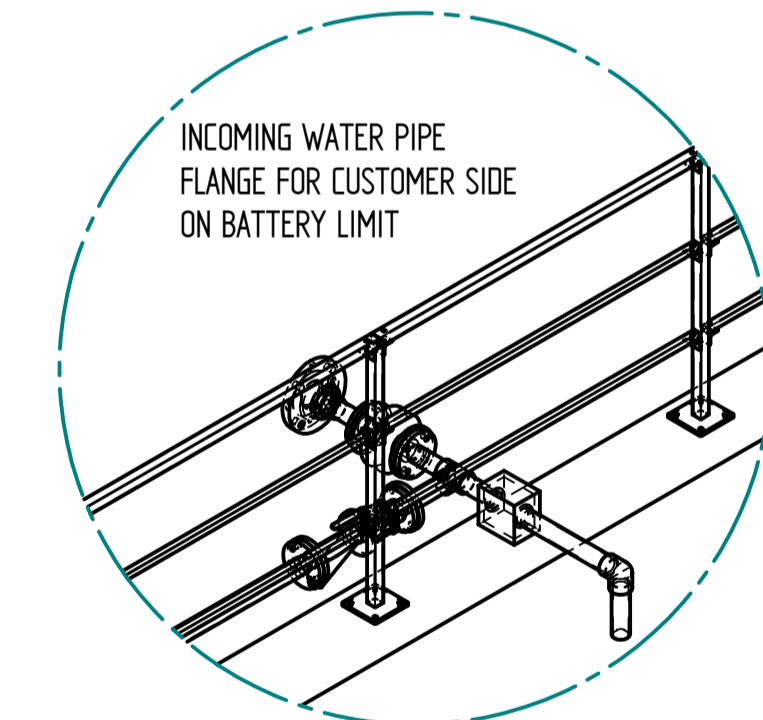
PROJECT
DOC Item n': A2004
MAJOR PIPING LAYOUT & PIPING FOR WATE CANNONS - SHEET A

PIPE TABLE

SR. NO.	PIPE DIAMETER	MATERIAL	SERVICE / STATUS
1	100 NB	GI	SUCTION PIPE FOR SLUDGE PUMP
2	100 NB	GI	WATER OUTLET PIPE OF OIL WATER SEPARATOR
3	50NB / 80NB	GI	INCOMING WATER PIPE FLANGE FOR CUSTOMER SIDE ON BATTERY LIMIT
4	100 NB	GI	RELIEF DISCHARGE LINE FROM PRESSURE SAFTY VALVE
5	150 NB	GI	SUCTION WATER PIPE FOR WORKING PUMP
6	150 NB	GI	SUCTION WATER PIPE FOR STANDBY PUMP
7	100 NB	GI	DELIVERY WATER PIPE FROM WORKING PUMP TOWARDS HEADER
8	100 NB	GI	DELIVERY WATER PIPE FROM STANDBY PUMP TOWARDS HEADER
9	50 NB	GI	WATER PIPE FOR CANNON
10	50 NB	GI	WATER PIPE FOR CANNON
11	25 NB	GI	OIL PIPE FOR OIL WATER SEPARATOR



DETAIL K



DETAIL T

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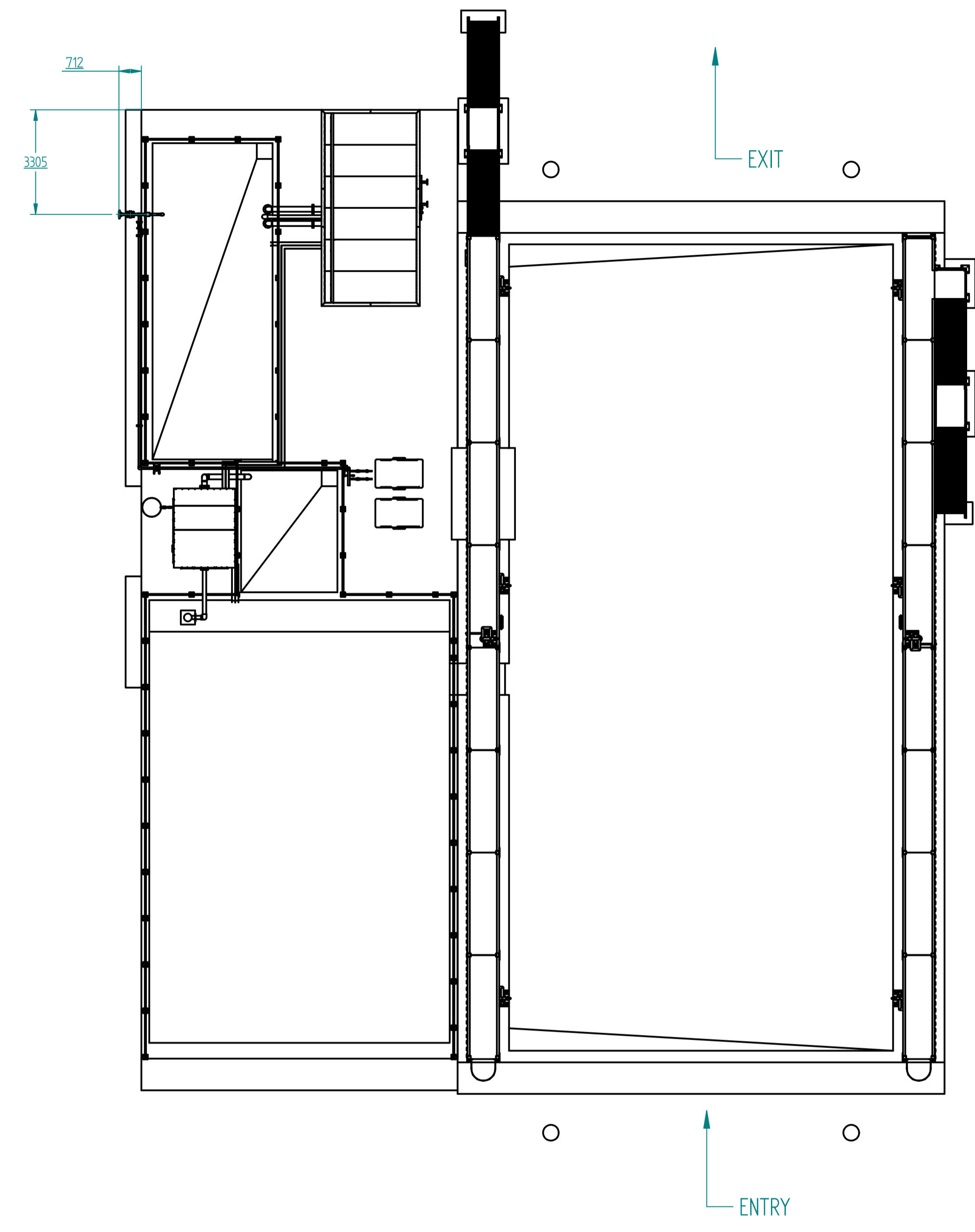
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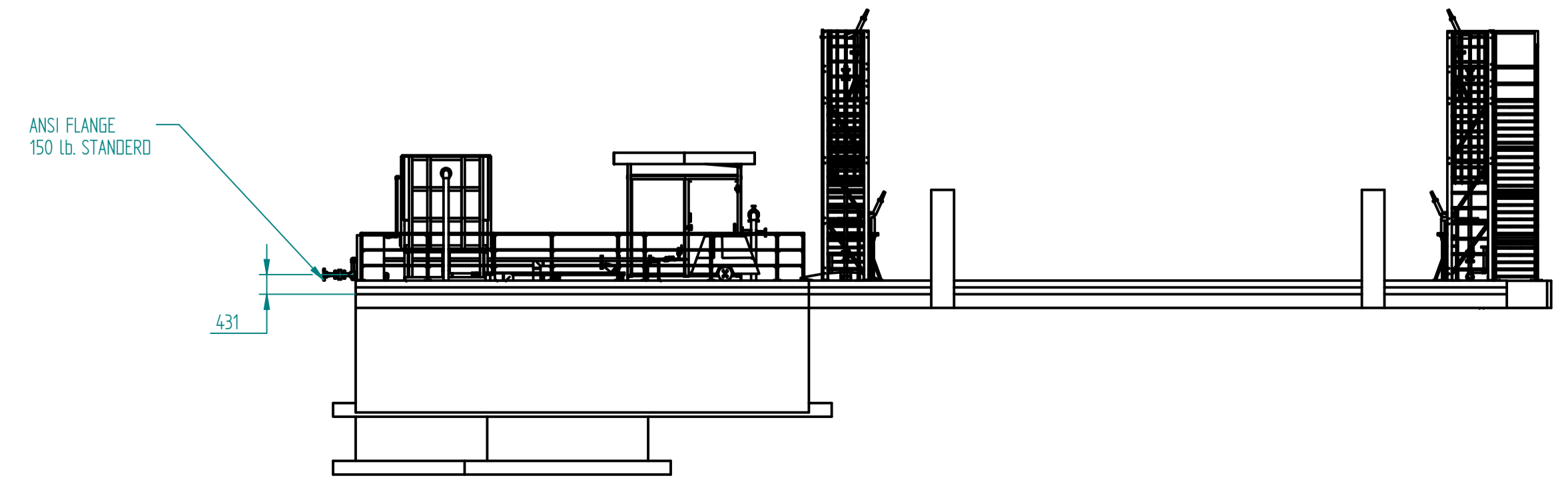
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SHEET 15 OF 20

PROJECT
DOC Item n': A2004
MAJOR PIPING LAYOUT & PIPING - SHEET B

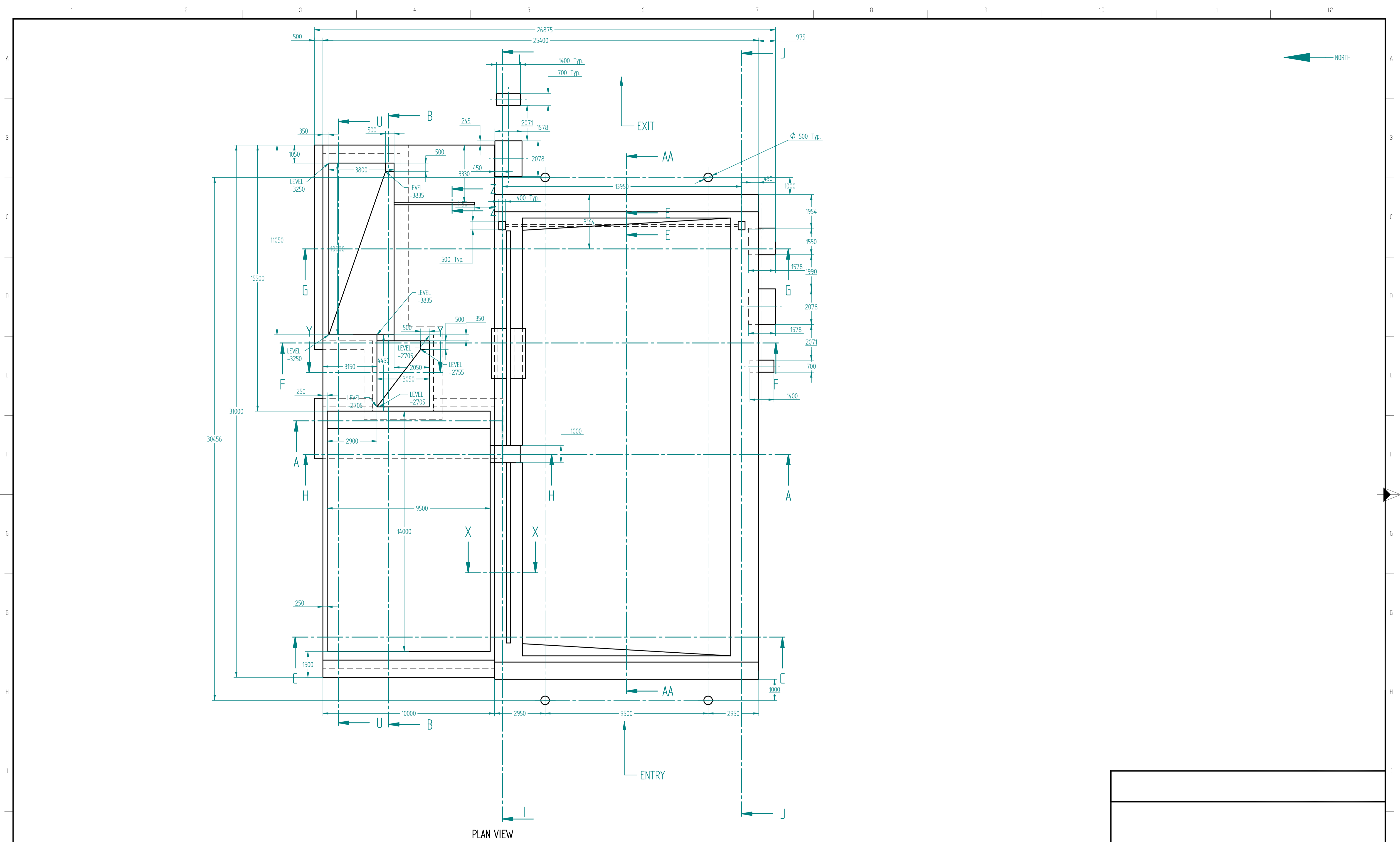


BATTERY LIMIT FLANGE LOCATION DRAWING

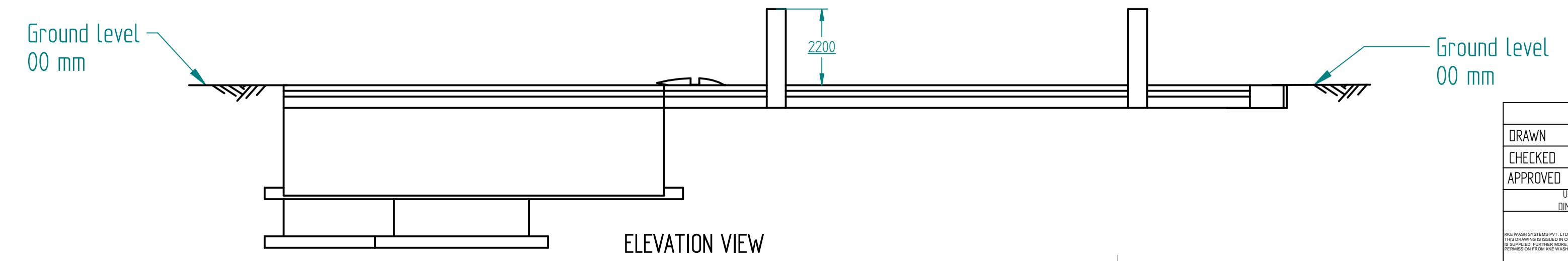


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PROJECT
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MAJOR PIPING LAYOUT & PIPING - SHEET C



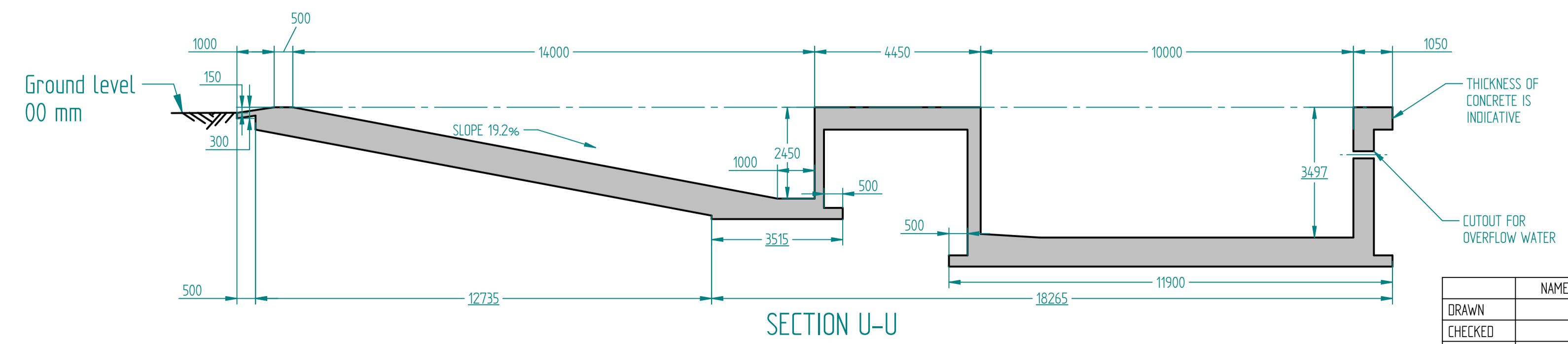
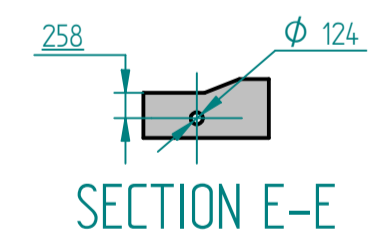
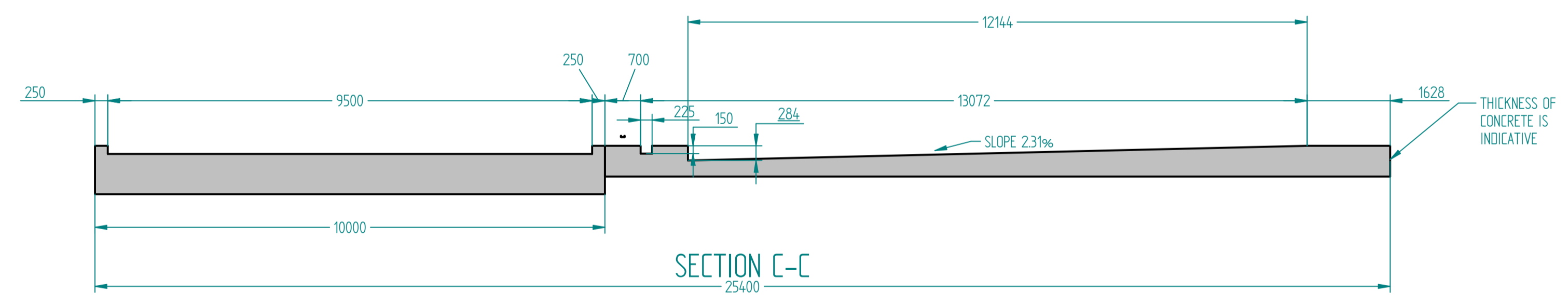
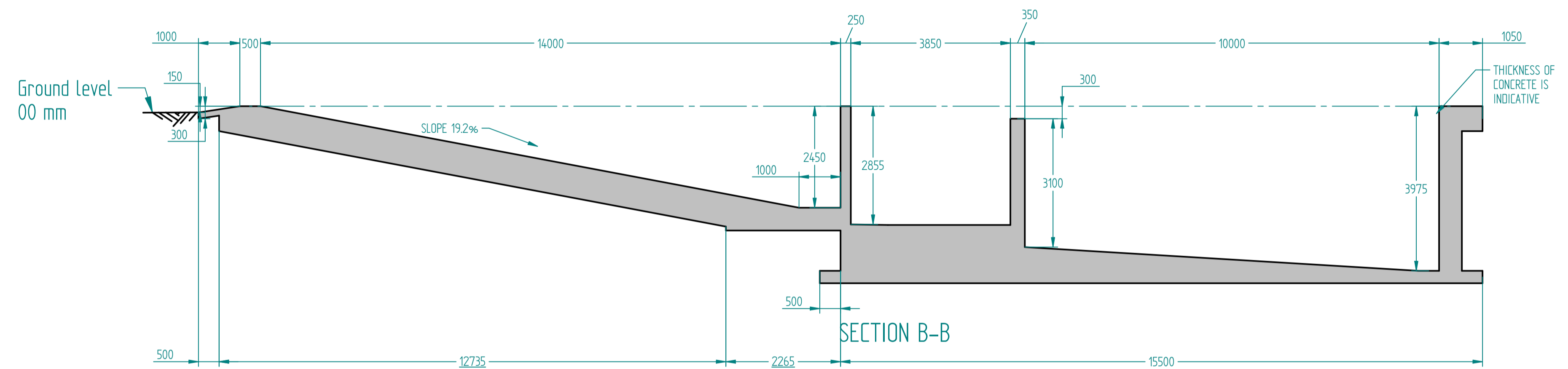
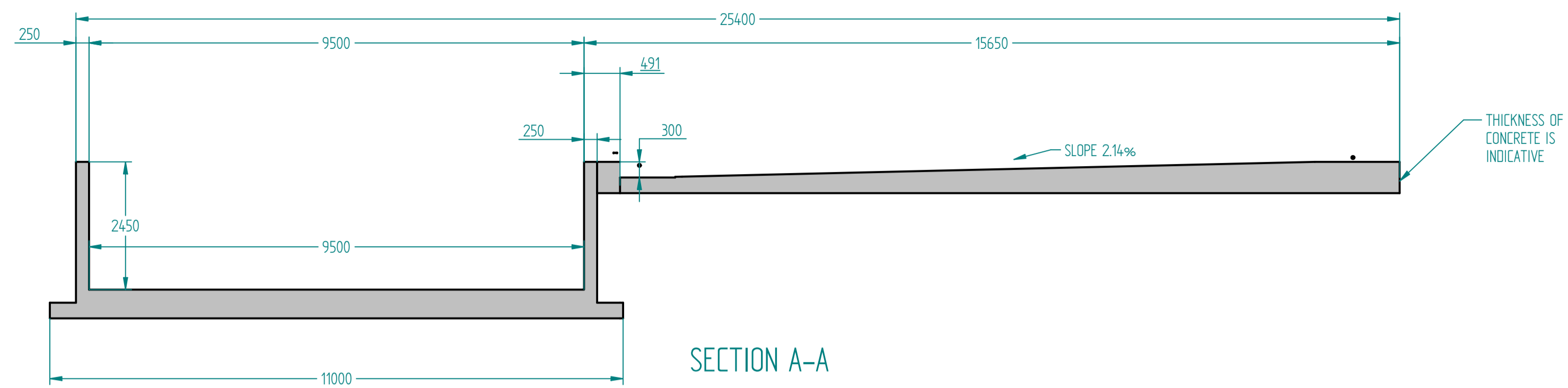
PLAN VIEW



ELEVATION VIEW

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CIVIL WORK GUIDE DRAWING - SHEET A	



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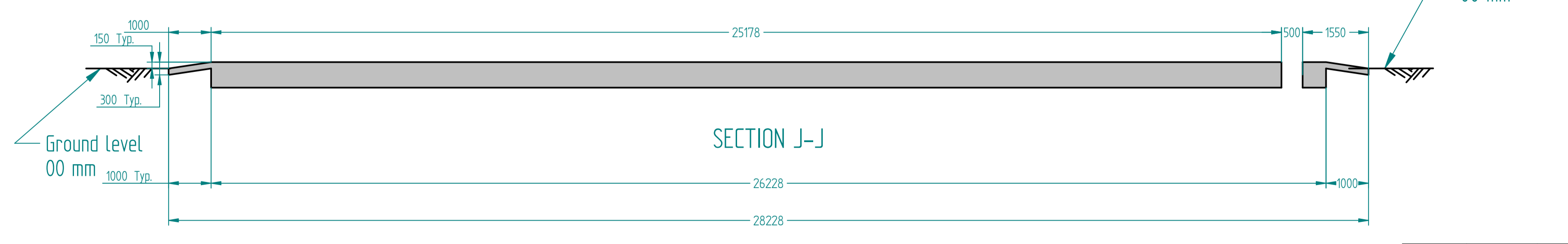
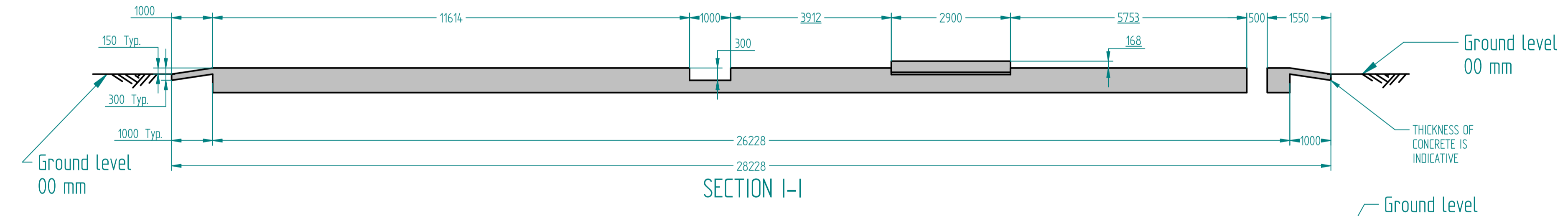
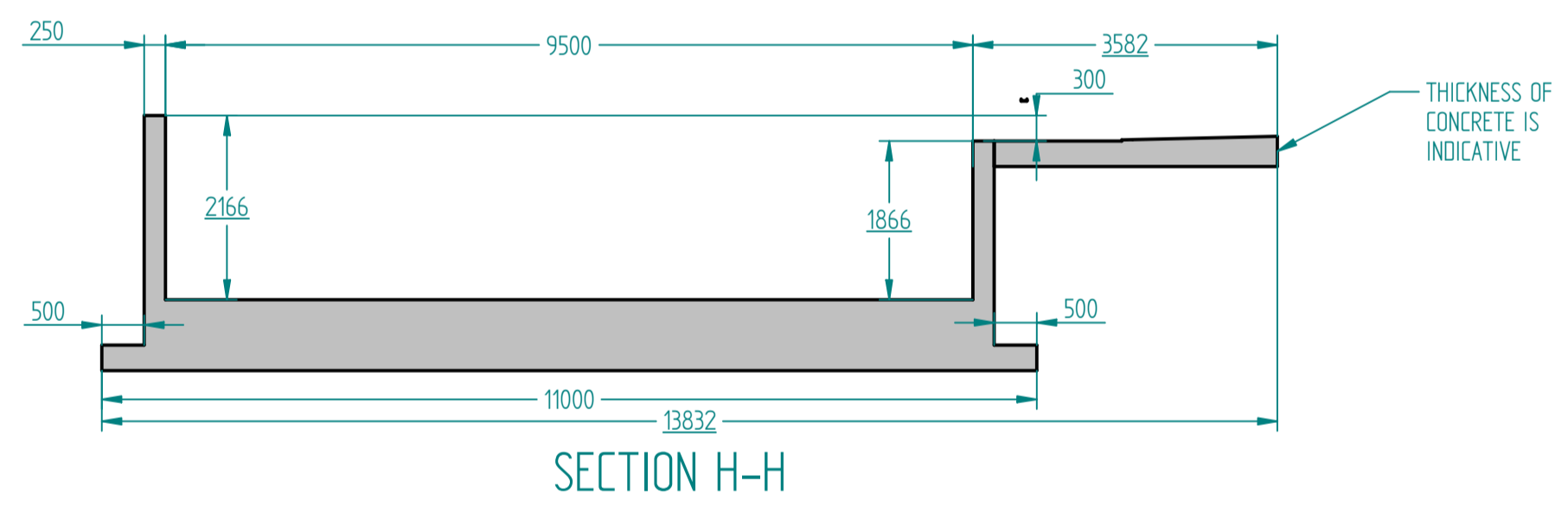
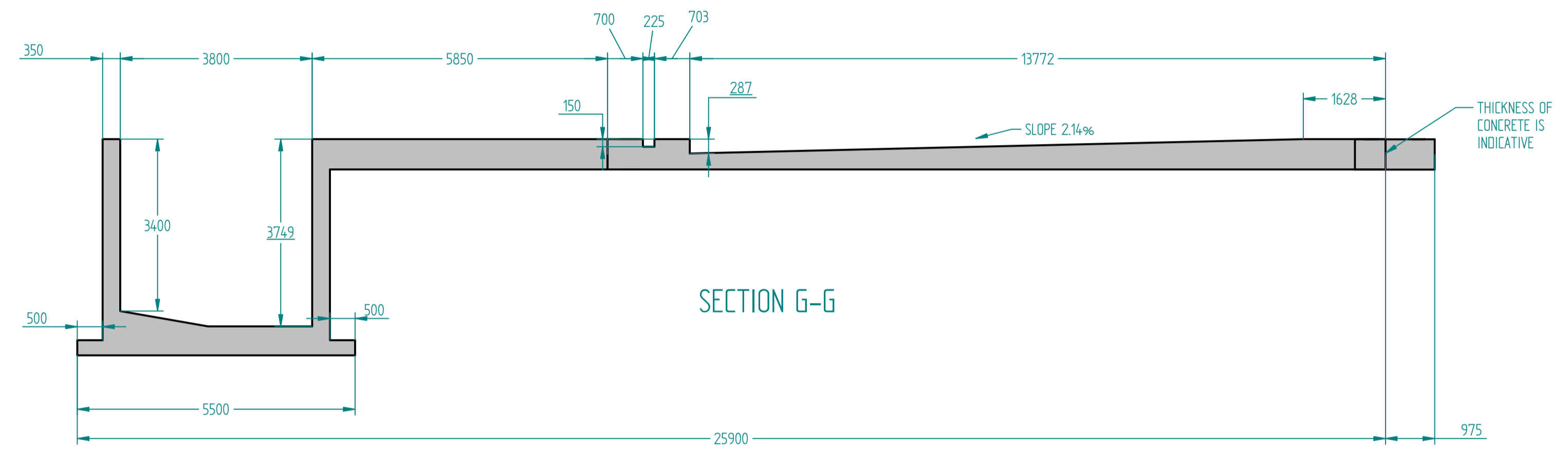
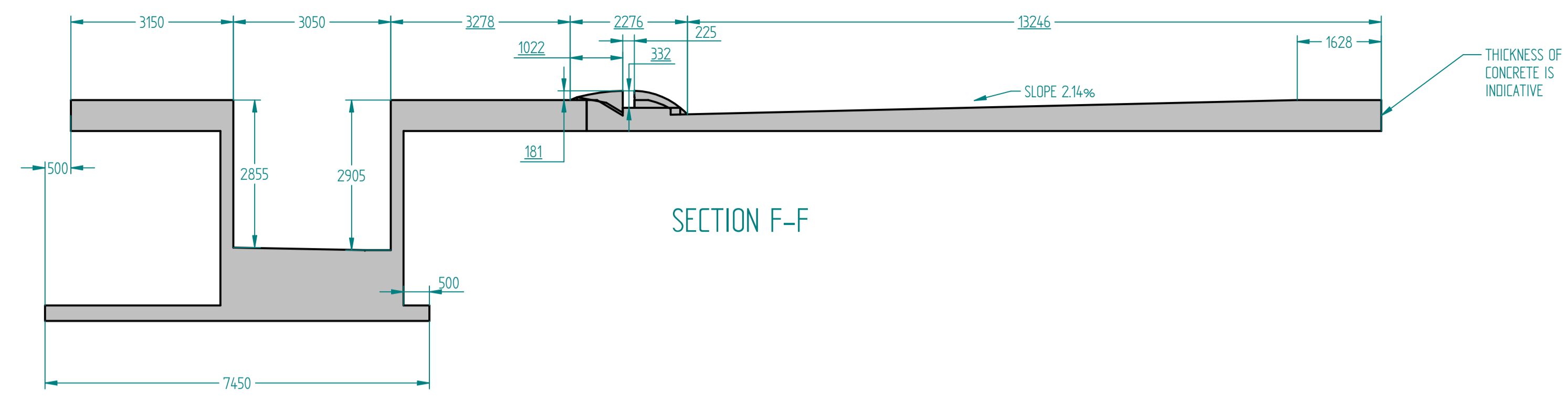
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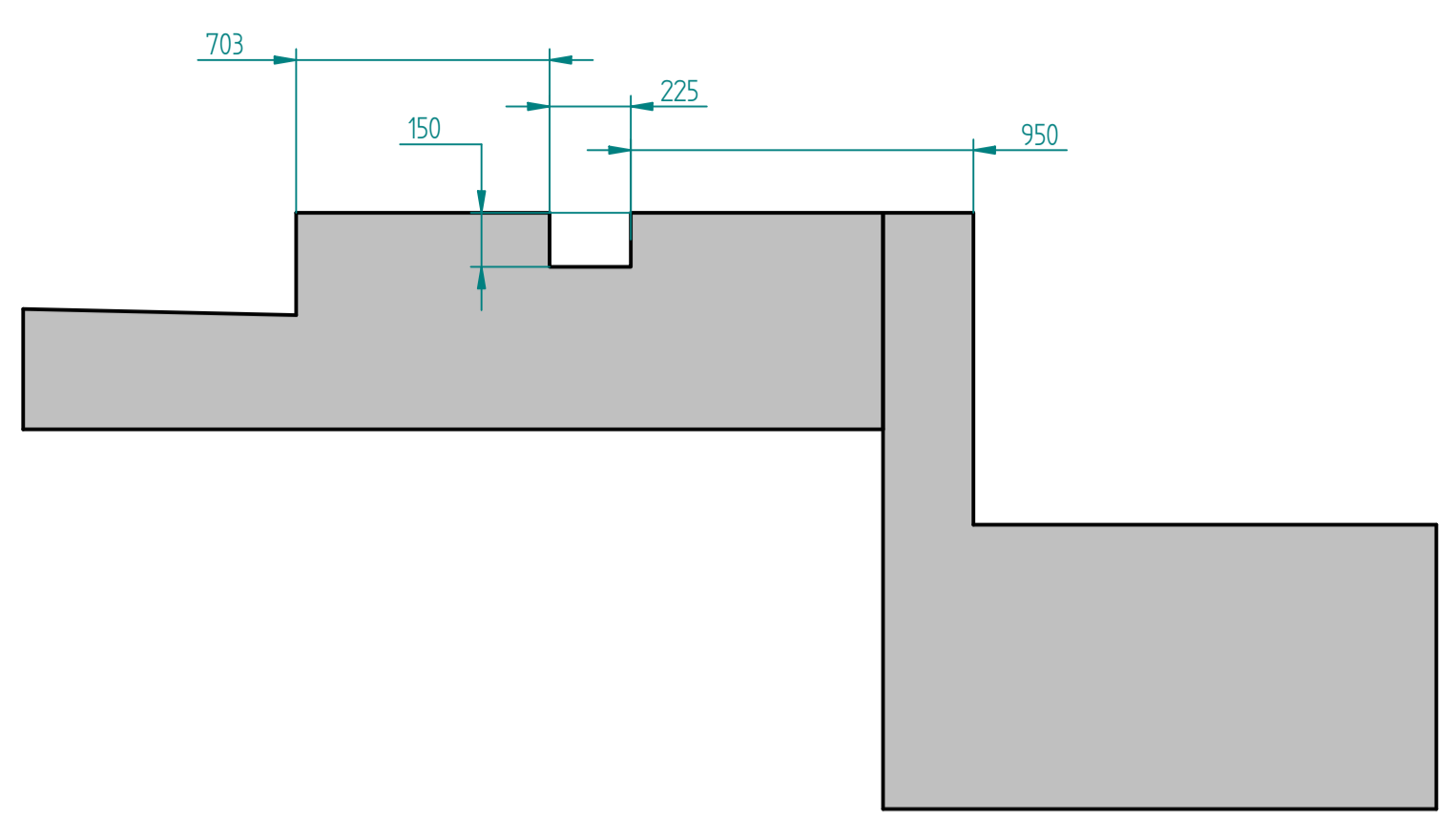
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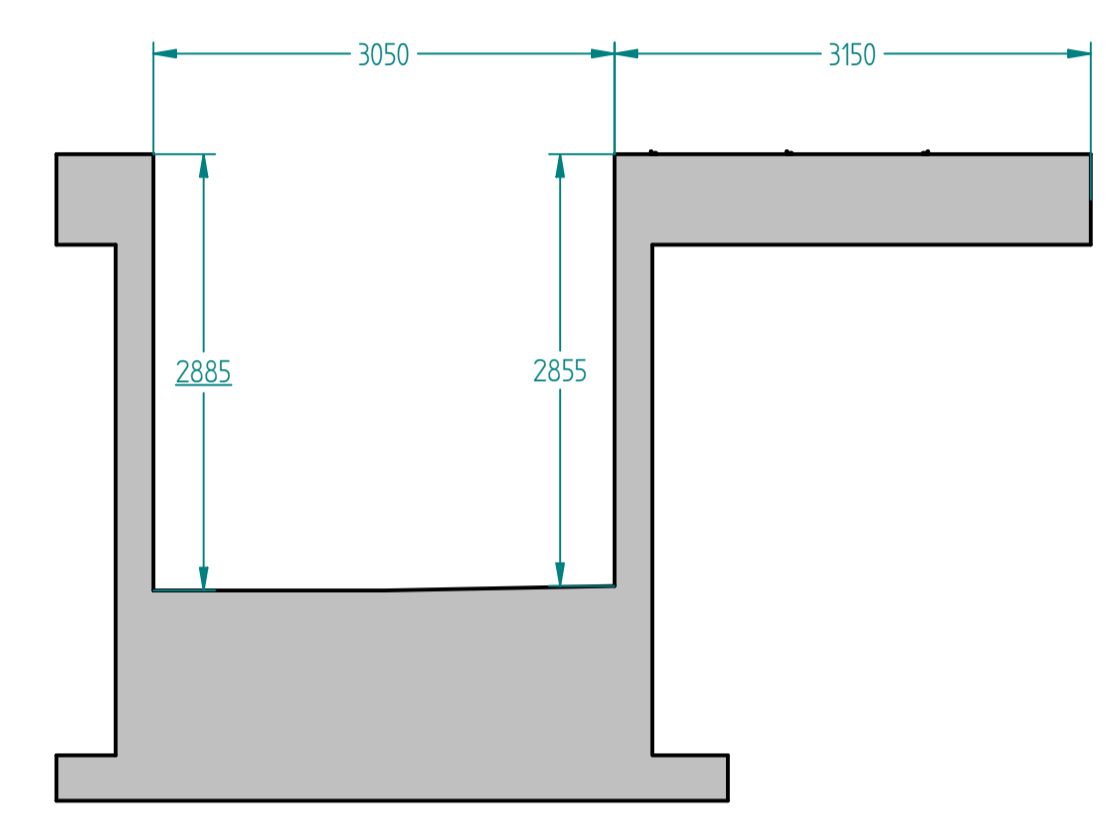
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CIVIL WORK GUIDE DRAWING - SHEET B



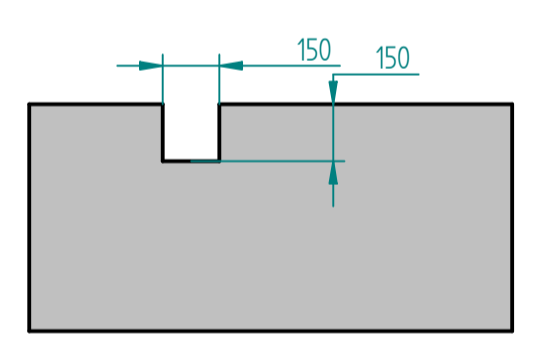
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CIVIL WORK GUIDE DRAWING - SHEET C																					
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SHEET 10 OF 20																					



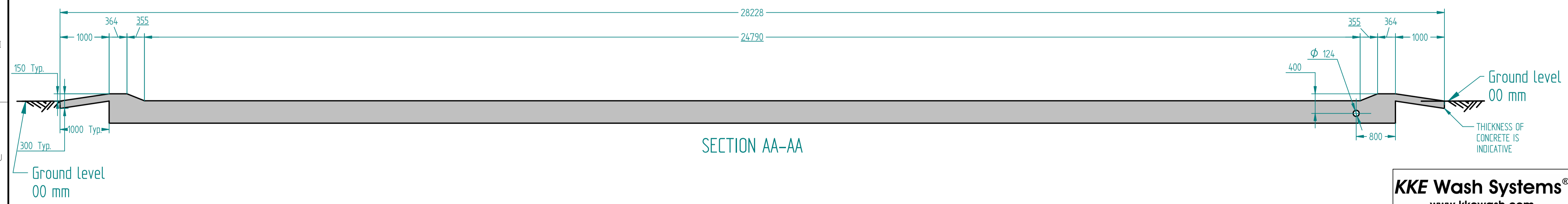
SECTION X-X



SECTION Y-Y



SECTION Z-Z



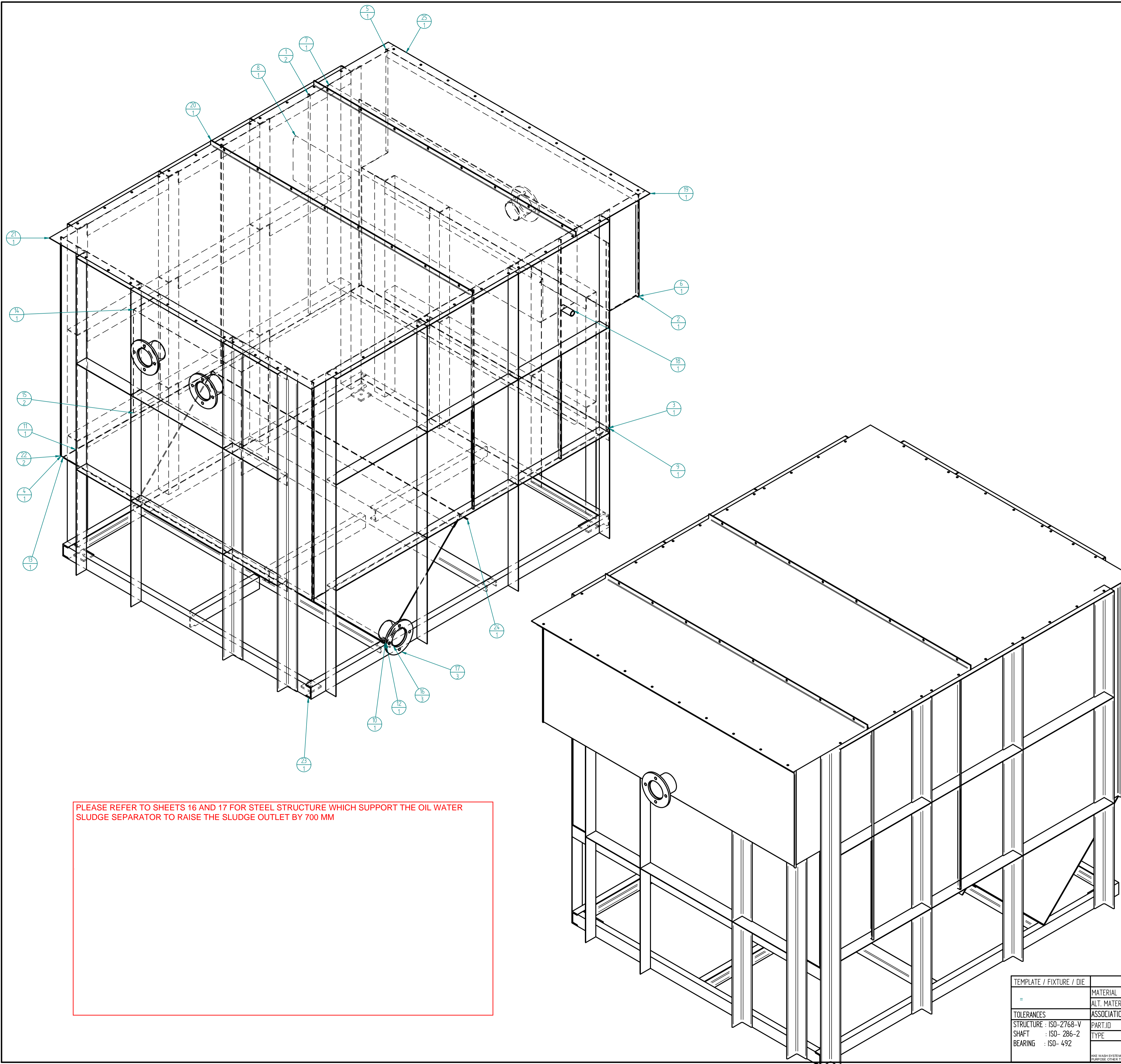
SECTION AA-AA

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CIVIL WORK GUIDE DRAWING - SHEET D



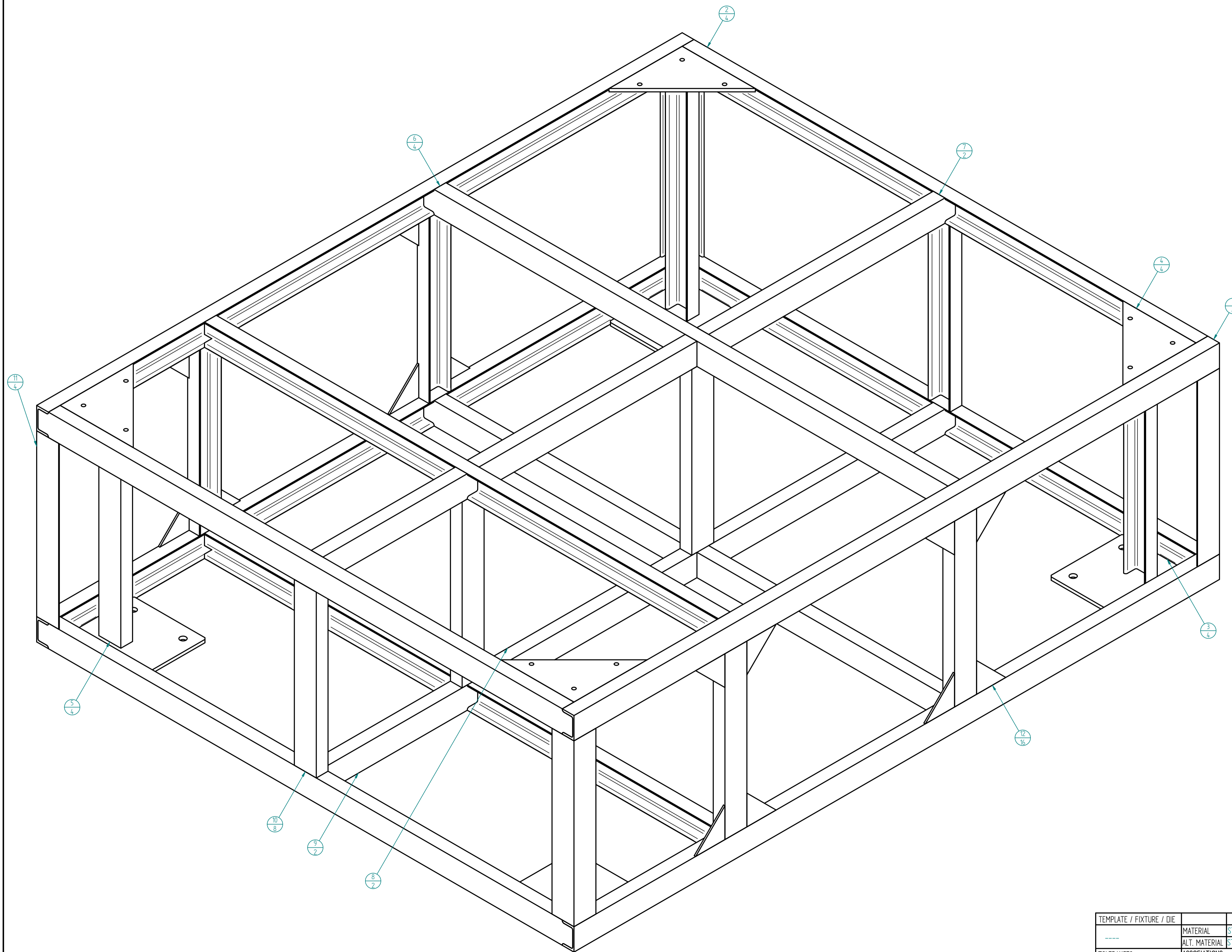
PLEASE REFER TO SHEETS 16 AND 17 FOR STEEL STRUCTURE WHICH SUPPORT THE OIL WATER SLUDGE SEPARATOR TO RAISE THE SLUDGE OUTLET BY 700 MM

Item Number	Document Number	Title	Material	Quantity	File Name
1	16178-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		2	16178-00.psm
2	16179-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		1	16179-00.psm
3	16180-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		1	16180-00.psm
4	16181-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		1	16181-00.psm
5	16182-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		1	16182-00.psm
6	16183-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		1	16183-00.psm
7	16184-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		1	16184-00.psm
8	16185-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		1	16185-00.psm
9	16186-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		1	16186-00.psm
10	16187-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		1	16187-00.psm
11	16188-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		1	16188-00.psm
12	16189-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		1	16189-00.psm
13	16190-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		1	16190-00.psm
14	16191-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		1	16191-00.psm
15	16192-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		2	16192-00.psm
16	12814-00	Pipe		4	12814-00.par
17	12815-00	Flange For Pipe		4	12815-00.psm
18	12738-00	Pipe Dia 32mm		1	12738-00.par
19	16193-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		1	16193-00.psm
20	16194-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		1	16194-00.psm
21	16195-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		1	16195-00.psm
22	16196-00	Sheet for 60 KL Oil Water Separator (Sheet Structure)		2	16196-00.psm
23	16204-00	Structure AssM for-60-KL-OWS		1	16204-00.asm
24	16214-00	ANGLE		1	16214-00.par
25	16227-00	ANGLE		1	16227-00.par

NOTE:-ALL WELD JOINTS ARE WELD BY 4mm FILET WELD AS PER ISO-2768-V

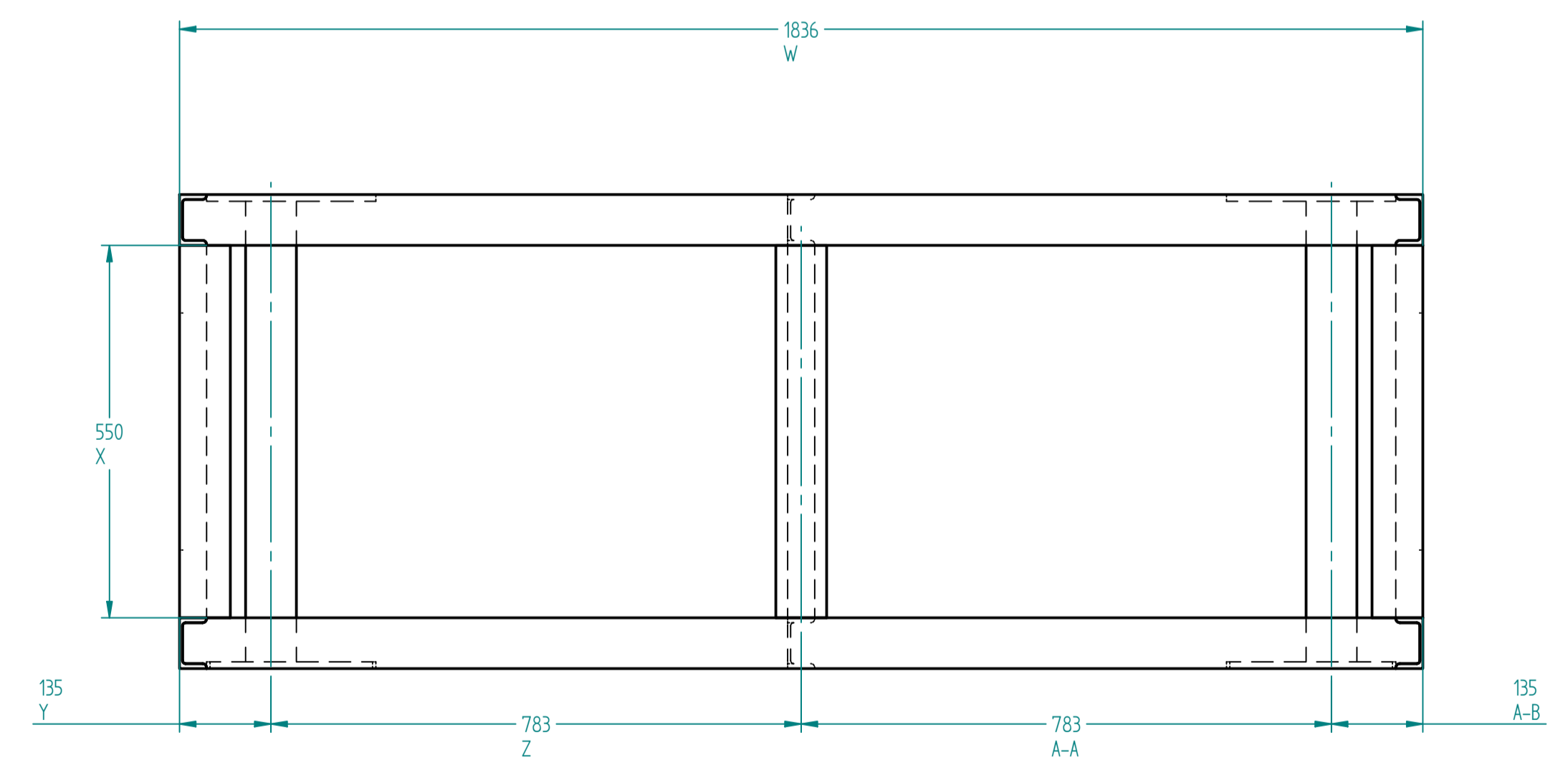
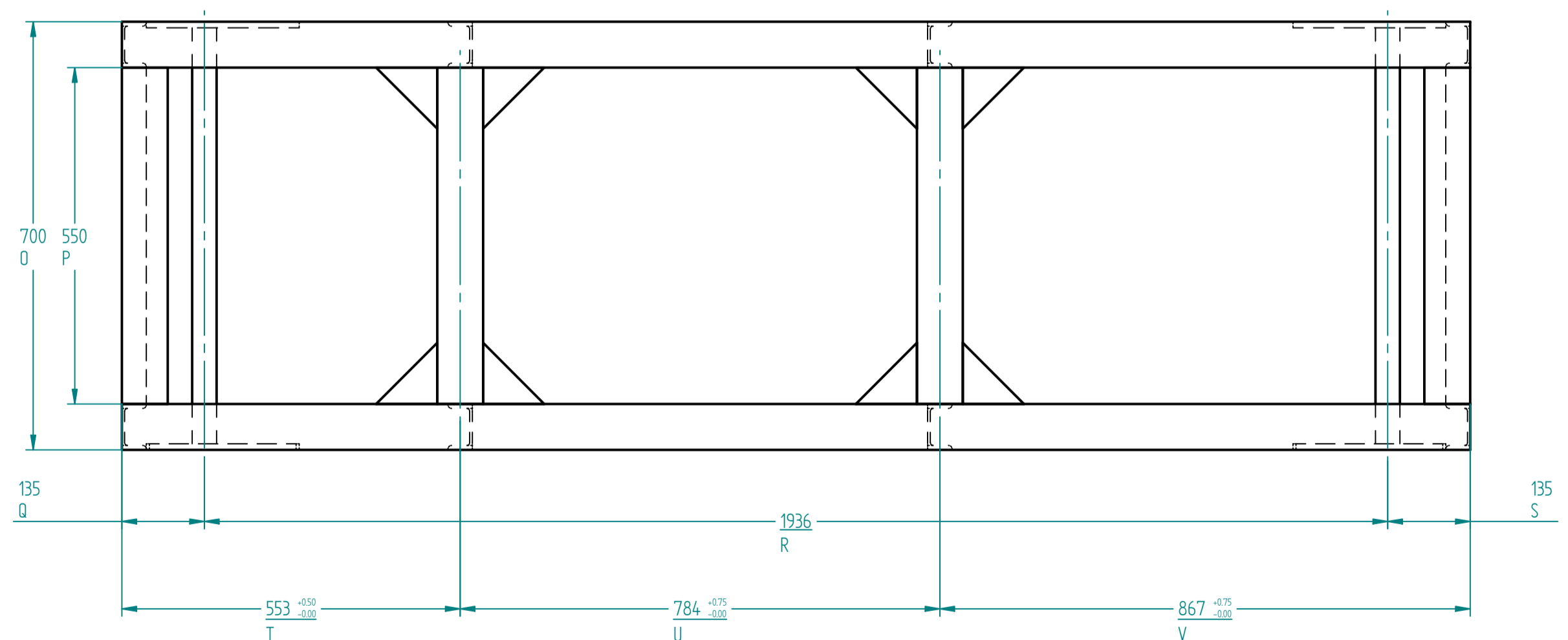
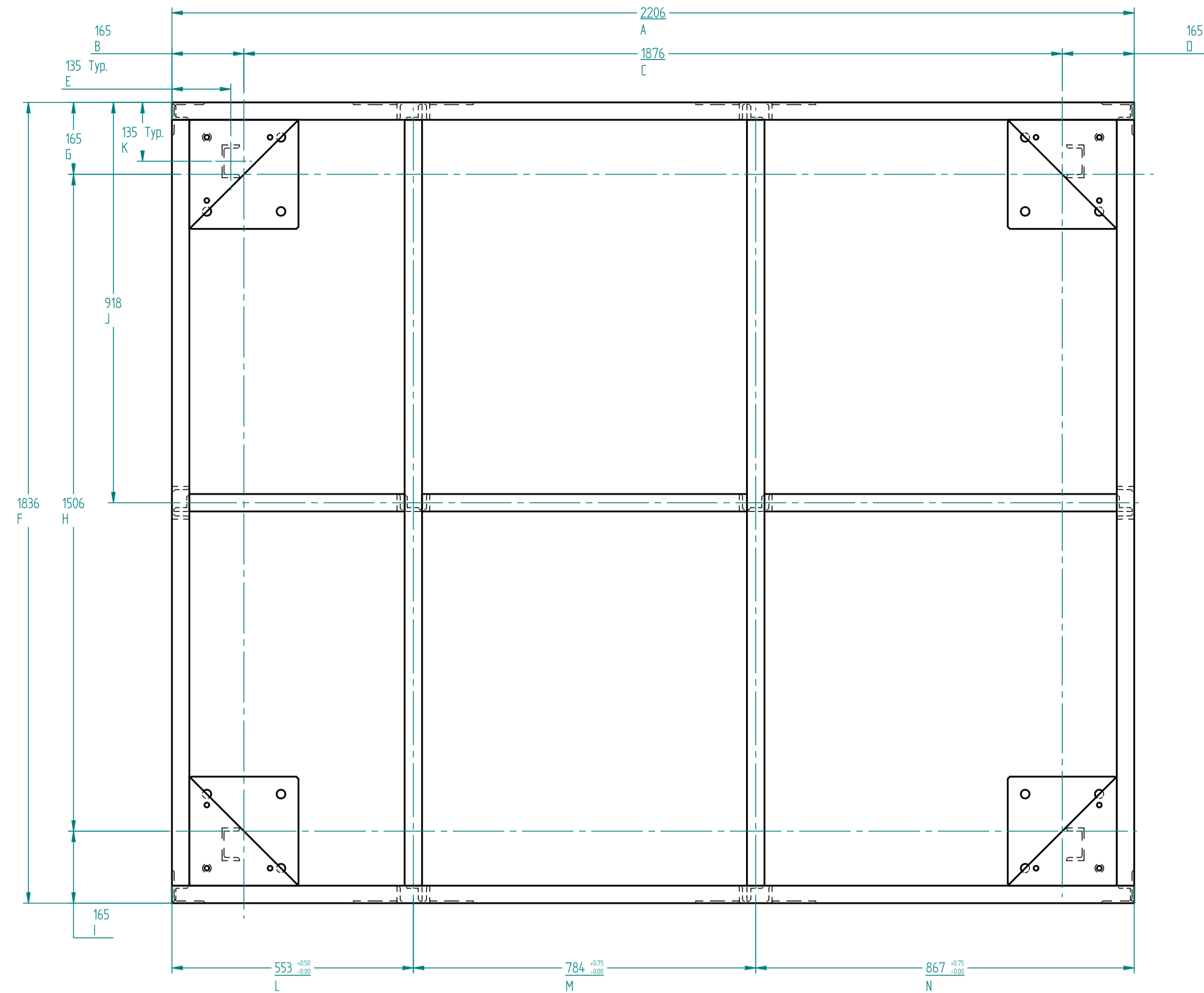
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	ALT. MATERIAL ST =	----	CHECKED	2010-06-05	
TOLERANCES	ASSOCIATIONS		APPROVED	2010-06-05	60 KL Oil Water Separator AssM (Sheet Structure)
STRUCTURE : ISO-2768-V	PART ID =	REV : =	UNLESS OTHERWISE SPECIFIED DIMENSIONS IN MILLIMETERS		SIZE A1 DWG NO
SHAFT : ISO-286-2	TYPE =				REV 00
BEARING : ISO-492					SCALE =
PROPRIETARY NOTICE					SHEET 1 OF 5

Item Number	Document Number	Title	Material	Quantity	File Name
1	16206-00	Channel 40 X 40 X 75		4	16206-00.par
2	16207-00	Channel 40 X 40 X 75		4	16207-00.par
3	16733-00	Plate		4	16733-00.par
4	17349-00	Plate		4	17349-00.par
5	17344-00	Channel 40 X 40 X 75		4	17344-00.par
6	17345-00	Channel		4	17345-00.par
7	17346-00	Channel		2	17346-00.par
8	17347-00	Channel 40 X 40 X 75		2	17347-00.par
9	17348-00	Channel 40 X 40 X 75		2	17348-00.par
10	17343-00	Channel 40 X 40 X 75		8	17343-00.par
11	17375-00	ANGLE		4	17375-00.par
12	17350-00	Plate		16	17350-00.par



NOTE:-ALL WELD JOINTS ARE WELD BY 4mm FILET WELD AS PER ISO-2768-V

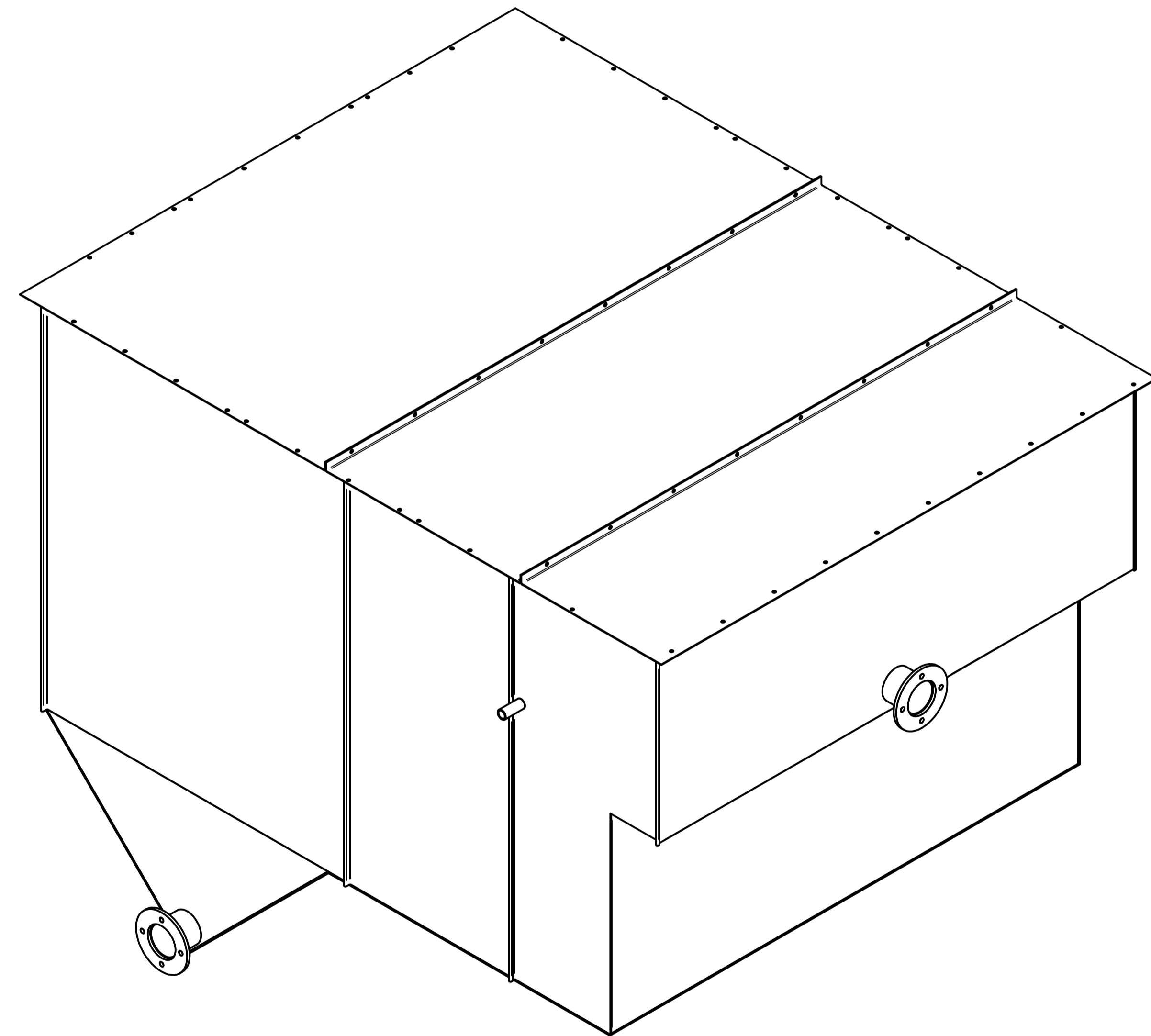
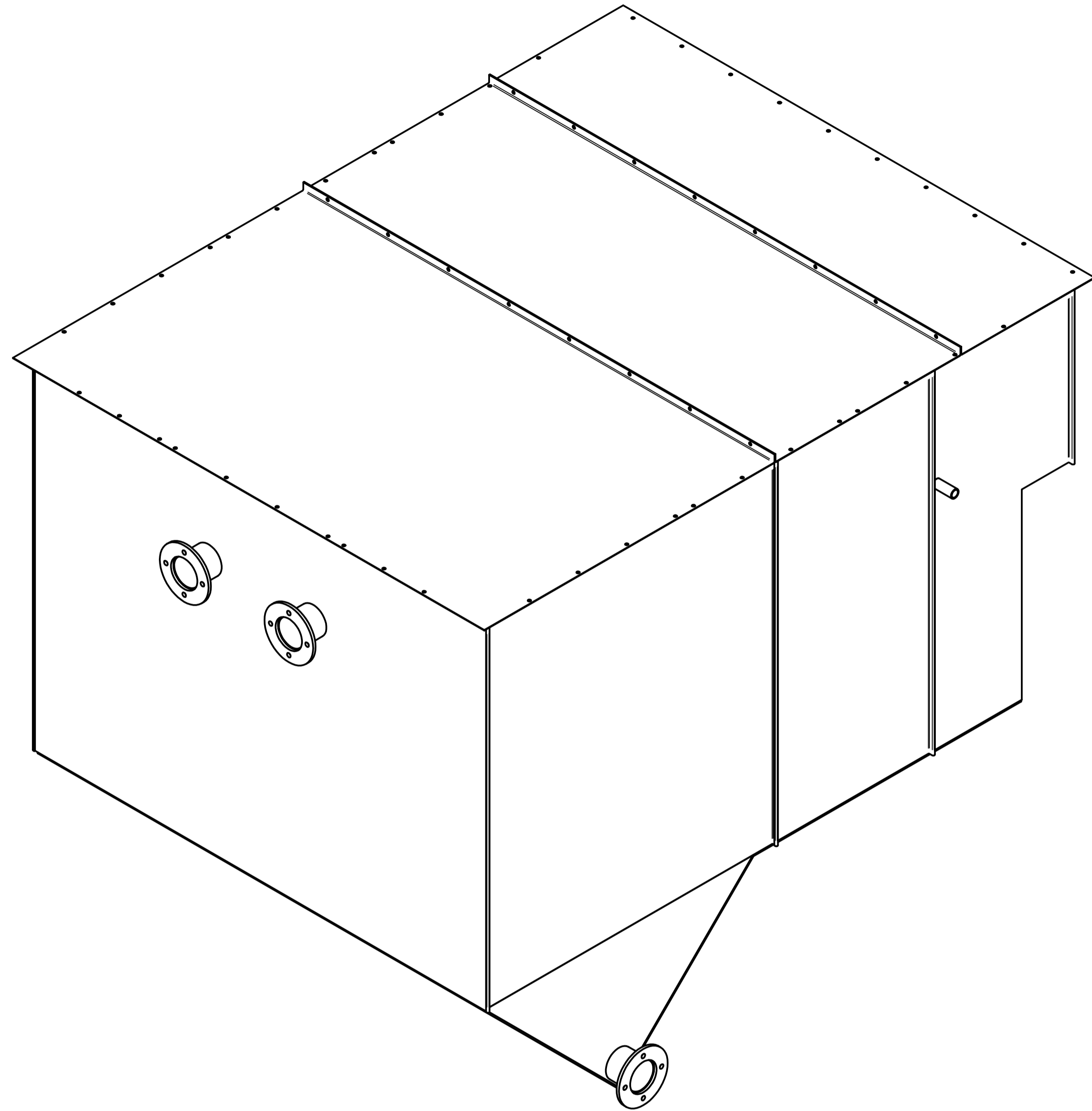
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STRUCTURE : ISO-2768-V	PART ID	=	REV : =	UNLESS OTHERWISE SPECIFIED DIMENSIONS IN MILLIMETERS
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BEARING : ISO-492				
PROPRIETARY NOTICE				Subassembly for DWS I
				SIZE A1 DWG NO
				REV 00
				SCALE: 1:8
				SHEET 1 OF 2




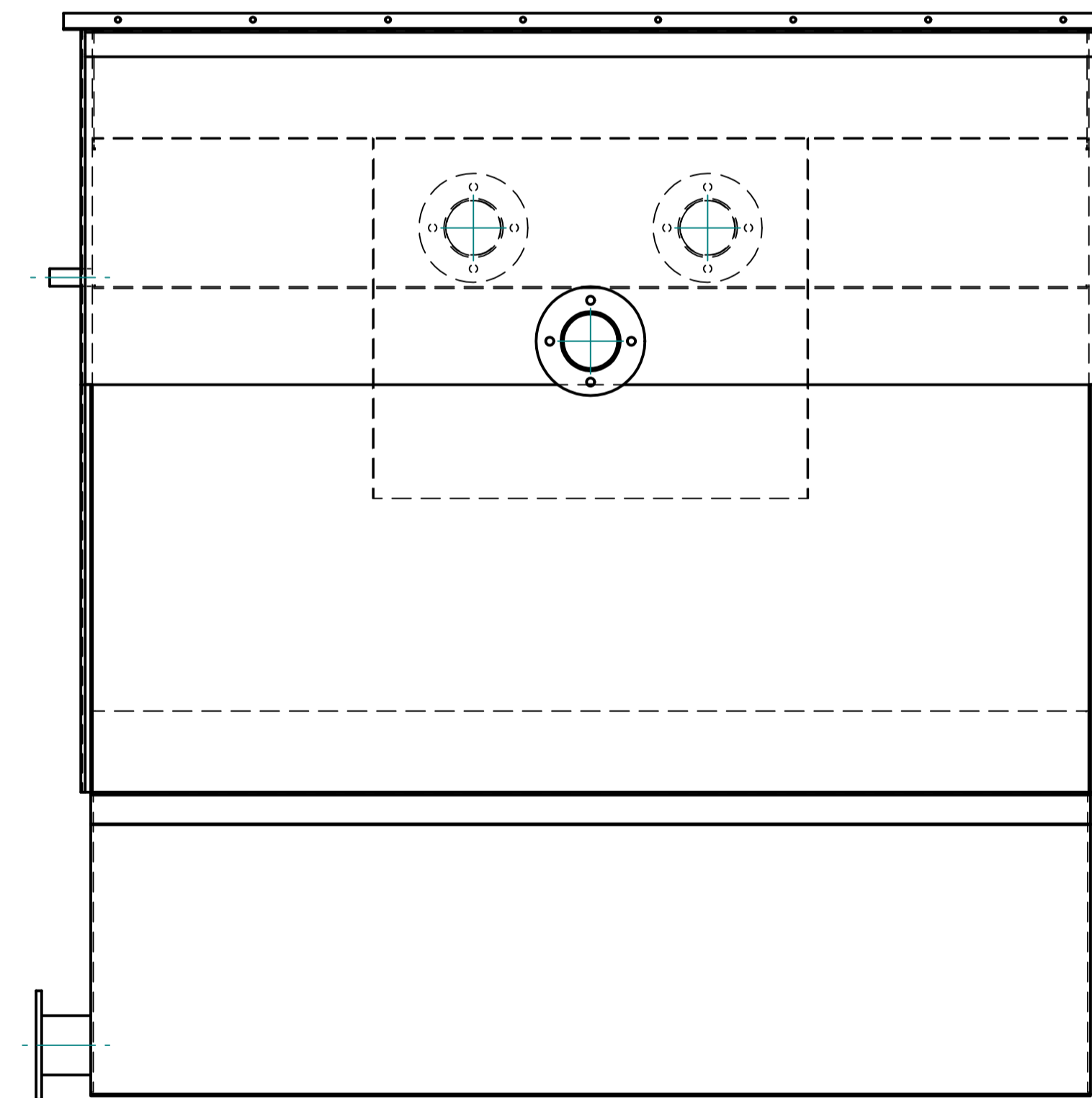
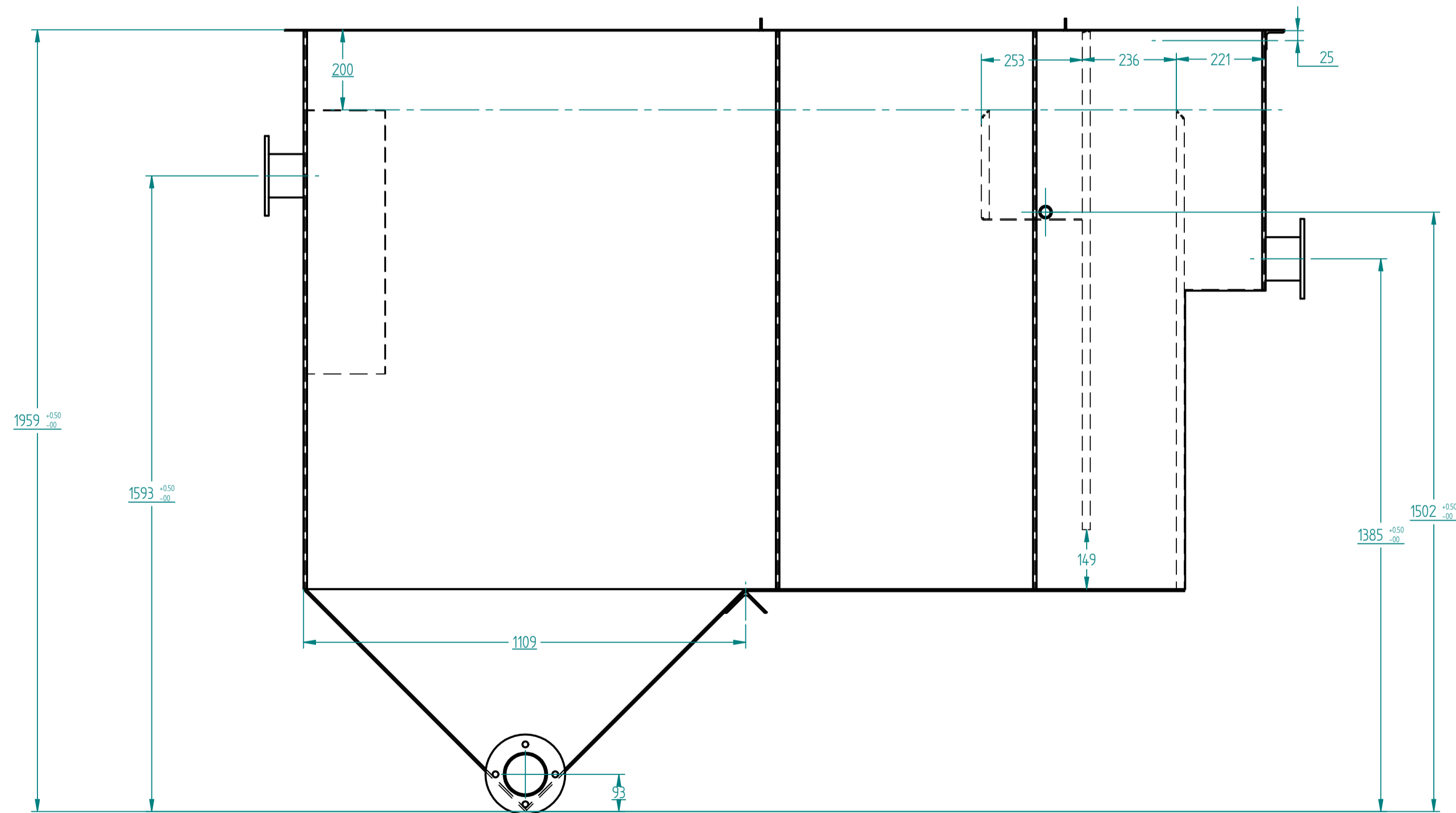
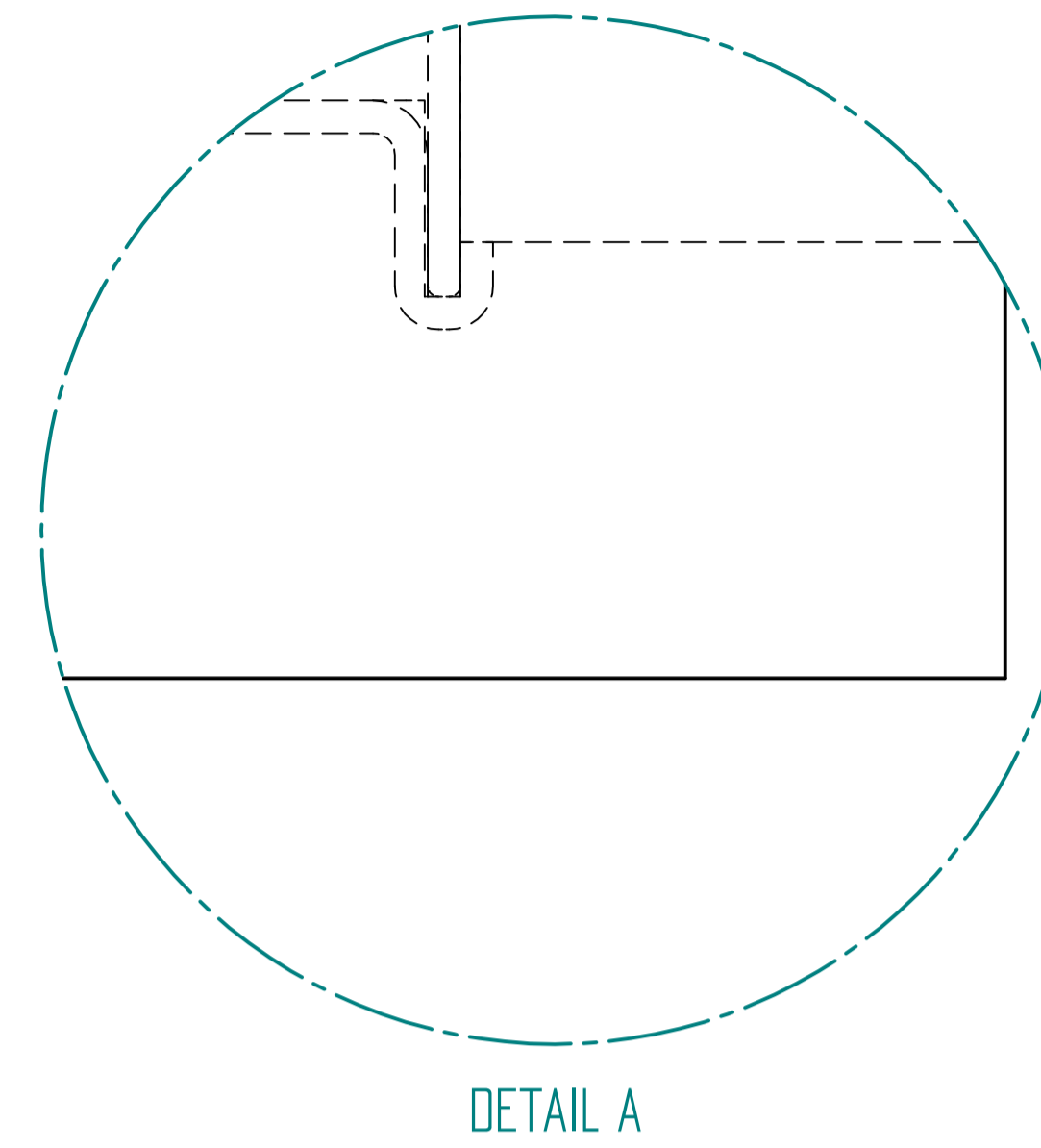
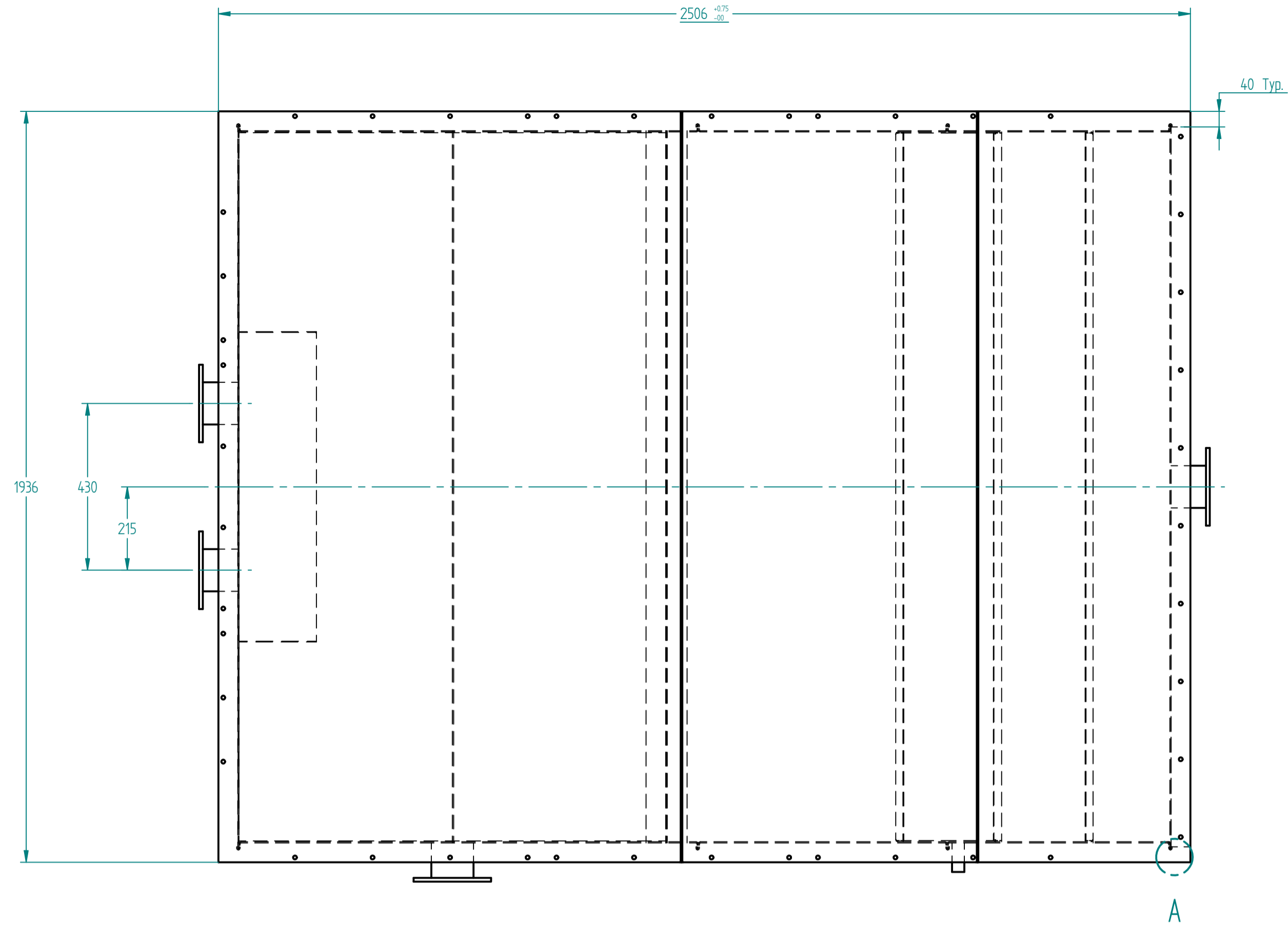
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TOLERANCES	ASSOCIATIONS		APPROVED	2012-12-31
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BEARING : ISO-492			SIZE A1	DWG NO
				REV 00

SCALE: 1:8

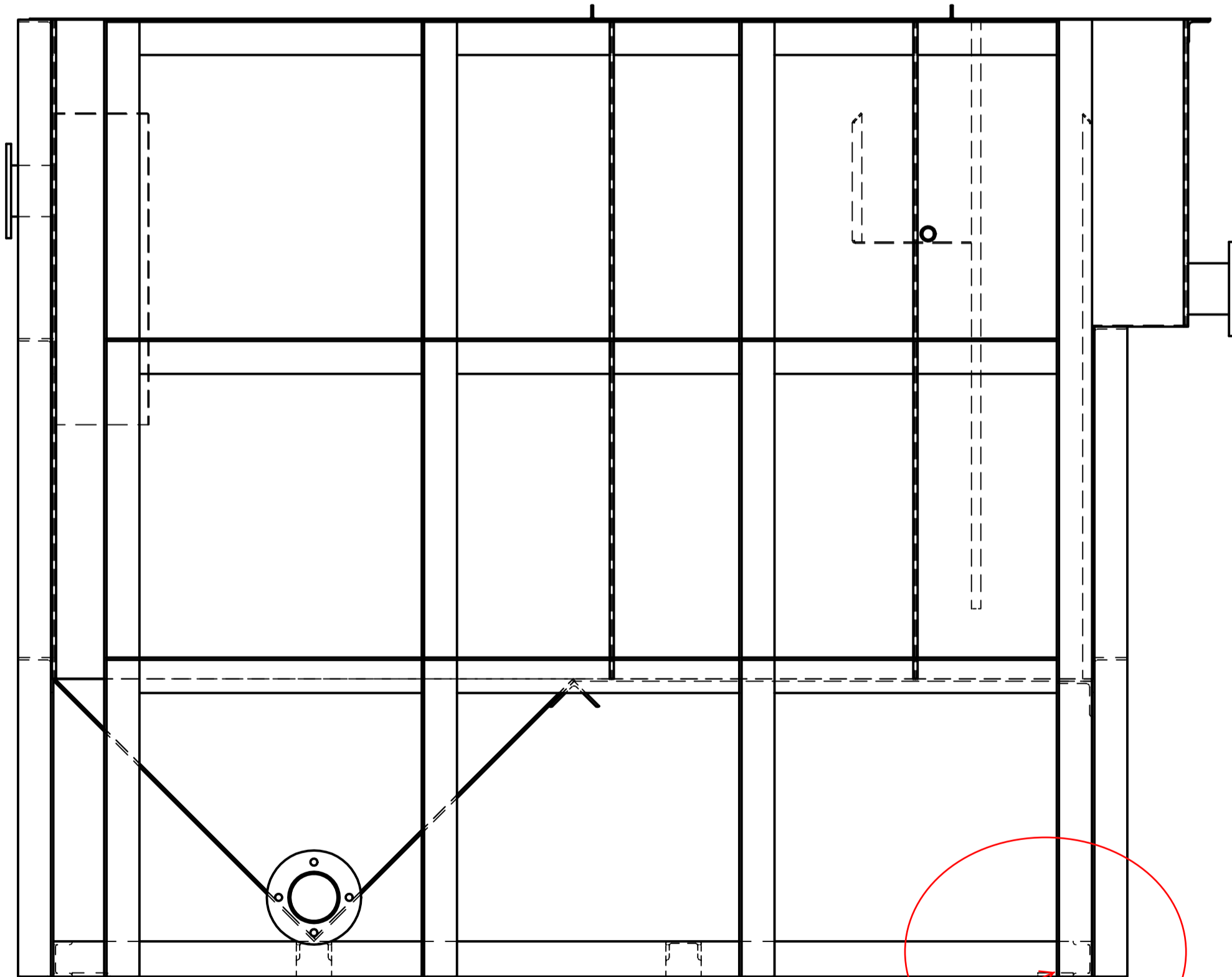
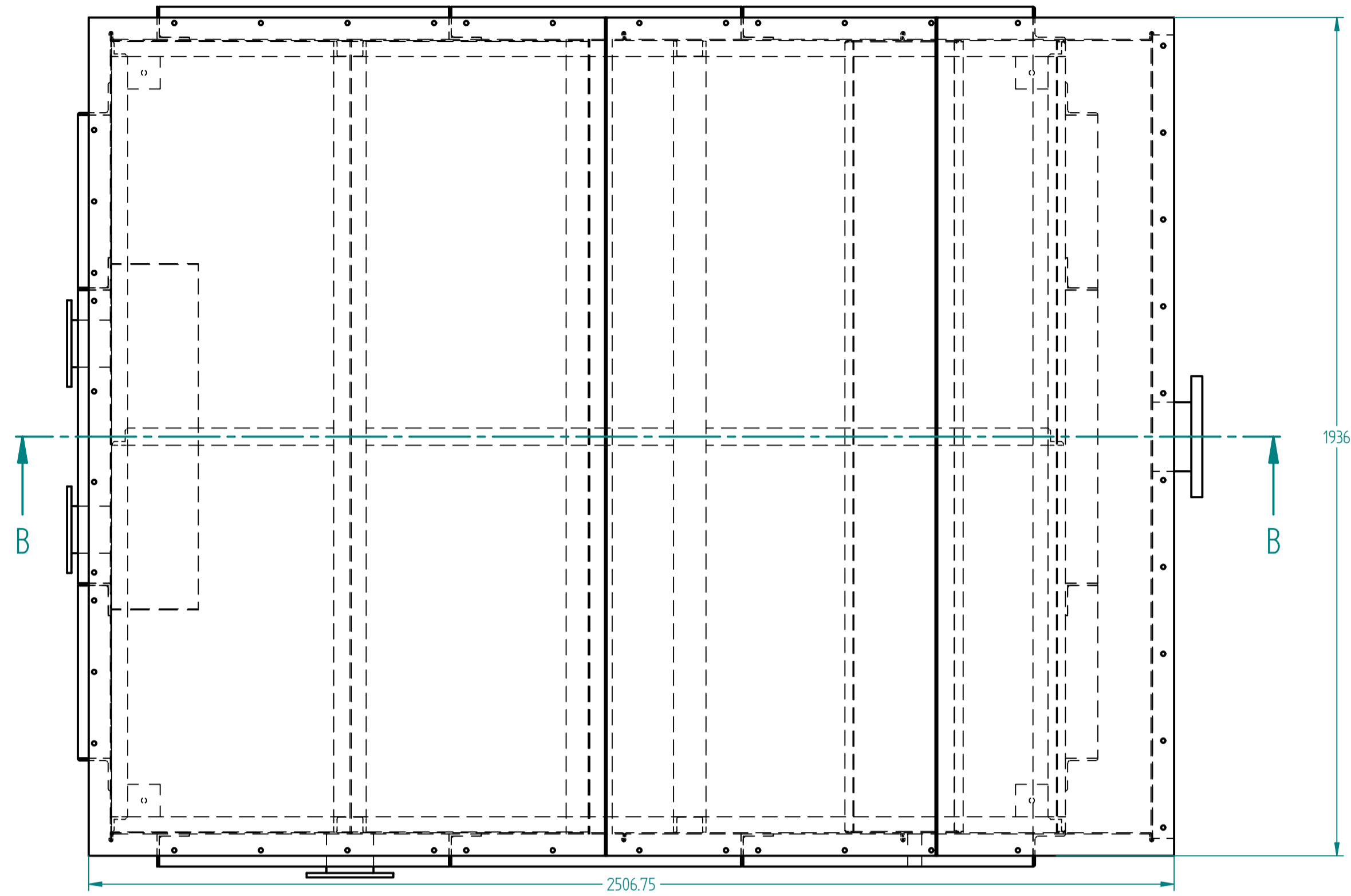
SHEET 2 OF 2



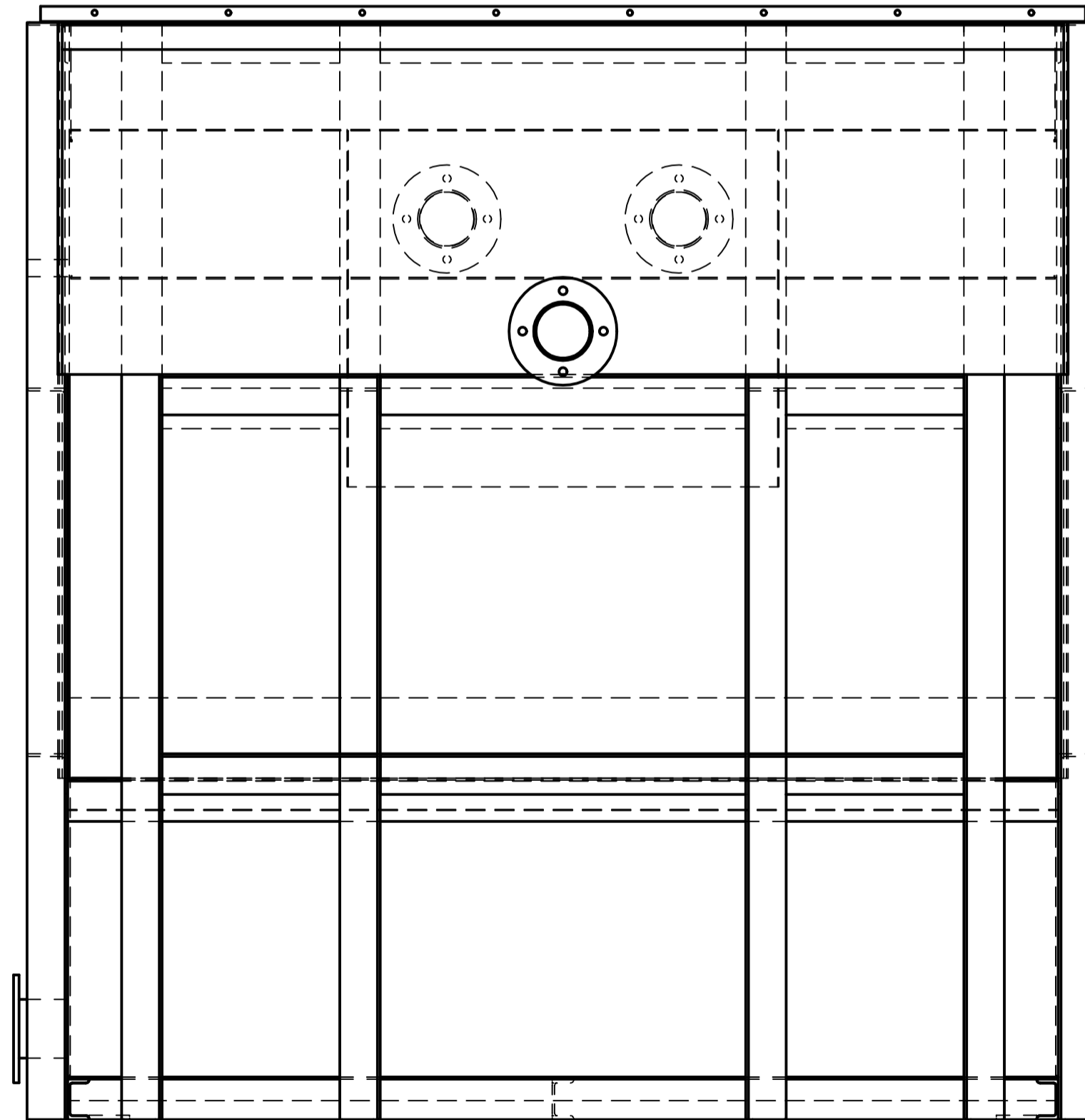
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	ALT. MATERIAL	ST =	----	CHECKED		2010-06-05	60 KL Oil Water Separator AssM (Sheet Structure)
TOLERANCES	ASSOCIATIONS			APPROVED		2010-06-05	
STRUCTURE : ISO-2768-V	PART ID	=	REV : =	UNLESS OTHERWISE SPECIFIED DIMENSIONS IN MILLIMETERS			SIZE A1 DWG NO
SHAFT : ISO-286-2	TYPE	=					REV 00
BEARING : ISO-492	<small>PROPRIETARY NOTICE</small> <small>KKE WASH SYSTEMS PVT LTD. CLAIMS PROPRIETARY RIGHTS IN THE INFORMATION DISCLOSED IN THIS DRAWING. THIS DRAWING IS ISSUED IN CONFIDENCE AND MAY NOT BE USED FOR ANY OTHER PURPOSE OTHER THAN WHICH IT IS SUPPLIED. FURTHER MORE, IT MAY NOT BE REPRODUCED OR DISCLOSED TO ANYONE WITHOUT WRITTEN PERMISSION FROM KKE WASH SYSTEMS PVT. LTD.</small>						SCALE =
							 SHEET 2 OF 5



TEMPLATE / FIXTURE / DIE	CODE	NAME	NAME	DATE	KKE Wash Systems™ www.kkewash.com
=	MATERIAL ST =	=	DRAWN	2010-06-05	
	ALT. MATERIAL ST =	----	CHECKED	2010-06-05	60 KL Oil Water Separator AssM (Sheet Structure)
TOLERANCES	ASSOCIATIONS		APPROVED	2010-06-05	
STRUCTURE : ISO-2768-V	PART ID	=	REV : =	UNLESS OTHERWISE SPECIFIED DIMENSIONS IN MILLIMETERS	
SHAFT : ISO-286-2	TYPE	=		SIZE A1	DWG NO
BEARING : ISO-492				REV	00
<small>PROPRIETARY NOTICE</small> KKE WASH SYSTEMS PVT. LTD. CLAIMS PROPRIETARY RIGHTS IN THE INFORMATION DISCLOSED IN THIS DRAWING. THIS DRAWING IS ISSUED IN CONFIDENCE AND MAY NOT BE USED FOR ANY OTHER PURPOSE OTHER THAN WHICH IT IS SUPPLIED. FURTHERMORE, IT MAY NOT BE REPRODUCED OR DISCLOSED TO ANYONE WITHOUT WRITTEN PERMISSION FROM KKE WASH SYSTEMS PVT. LTD.				SCALE =	SHEET 3 OF 5



PLEASE REFER TO SHEETS 16 & 17 FOR DETAILS SHOWING HOW OIL SLUDGE SEPARAOR IS SUPPORTED BY CONCRETE



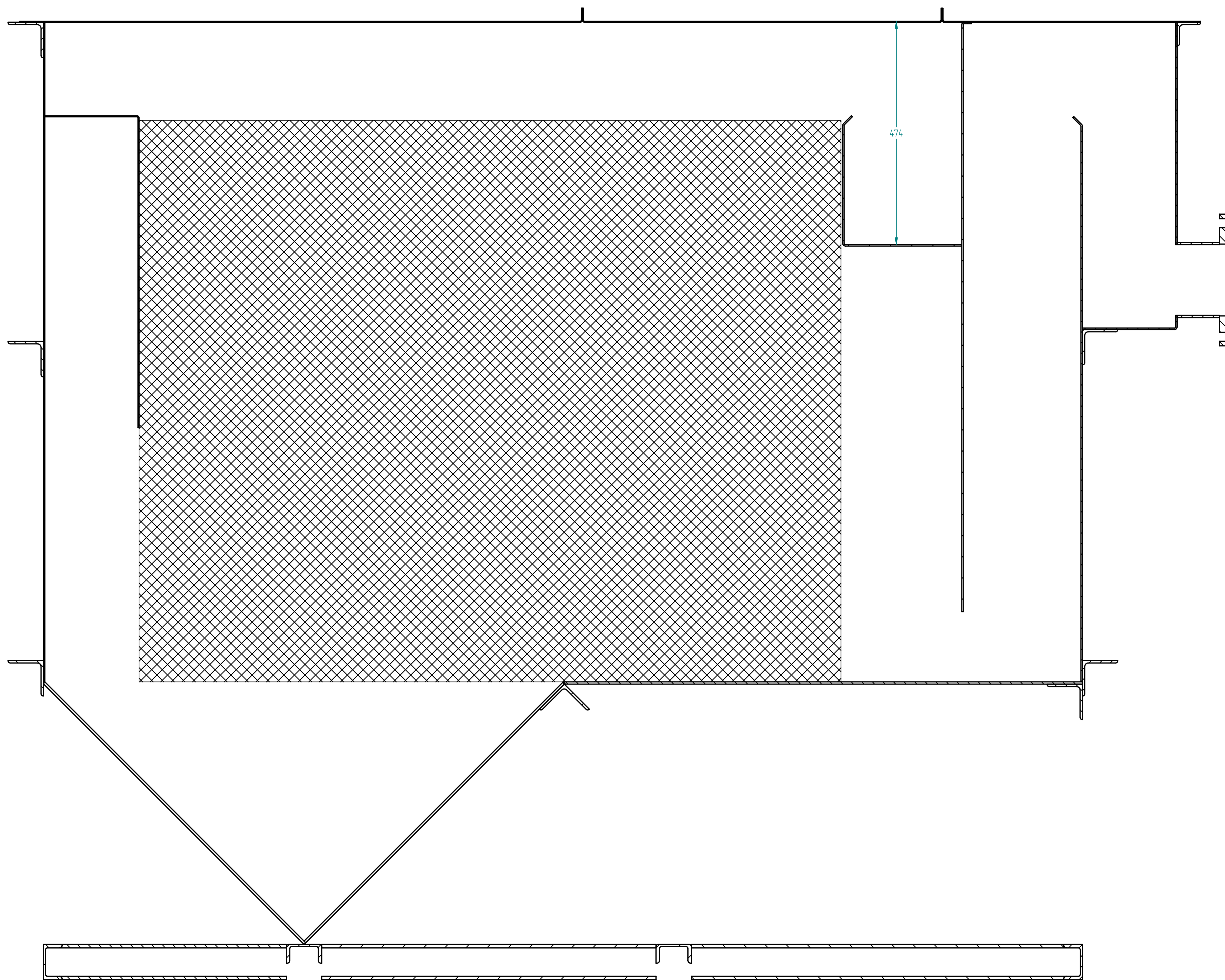
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STRUCTURE : ISO-2768-V	PART ID =	REV : =	UNLESS OTHERWISE SPECIFIED DIMENSIONS IN MILLIMETERS	
SHAFT : ISO-286-2			SIZE	A1 DWG NO
BEARING : ISO-492				REV 00

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60 KL Oil Water Separator AssM (Sheet Structure)

PROPRIETARY NOTICE

SCALE = SHEET 4 OF 5



SECTION B-B

TEMPLATE / FIXTURE / DIE		CODE	NAME		NAME	DATE	KKE Wash Systems™ www.kkewash.com	
	MATERIAL	ST =	=	DRAWN		2010-06-05		
	ALT. MATERIAL	ST =	----	CHECKED		2010-06-05	60 KL Oil Water Separator AssM (Sheet Structure)	
TOLERANCES	ASSOCIATIONS			APPROVED		2010-06-05		
STRUCTURE : ISO-2768-V	PART ID	=	REV : =	UNLESS OTHERWISE SPECIFIED DIMENSIONS IN MILLIMETERS			SIZE	
SHAFT : ISO-286-2	TYPE	=					A1 DWG NO	
BEARING : ISO-492							REV 00	
<small>PROPRIETARY NOTICE</small> <small>KKE WASH SYSTEMS PVT. LTD. CLAIMS PROPRIETARY RIGHTS IN THE INFORMATION DISCLOSED IN THIS DRAWING. THIS DRAWING IS ISSUED IN CONFIDENCE AND MAY NOT BE USED FOR ANY OTHER PURPOSE OTHER THAN WHICH IT IS SUPPLIED. FURTHERMORE, IT MAY NOT BE REPRODUCED OR DIVULGED TO ANYONE WITHOUT WRITTEN PERMISSION FROM KKE WASH SYSTEMS PVT. LTD.</small>							SCALE =	
								SHEET 5 OF 5

VIEW OF SLUDGE PUMP





9.2 Recommended spare parts :

Recommended list of spare parts for two years operation :

Part No.	Description	No. of pumps (Incl. stand-by pump)						
		2	3	4	5	6	8	> 10
230	Impeller	1	1	1	2	2	3	30%
524	Shaft sleeve	1	1	1	2	2	3	30%
412/400	"O" ring / gasket sets	4	6	8	8	9	12	100%
433.01	Mech. seal (m.s.)	2	3	4	4	4	6	90%
433.02	Mech. seal (p.s.)	2	3	4	4	4	6	90%
321.01	Deep groove	1	1	2	2	3	4	50%
321.02	ball bearing	1	1	2	2	3	4	

Table 25 : Recommended spare parts

10.0 Accessories

10.1 Standard Accessories for Portable Execution :

Accessory	Location / application	Note
Support foot	To pump casing	1
Pump foot plate	Attached to support plate	1
Shackle	Attached to pump	1
Chain with welded links	Attached to shackle for lowering in the pit	1, 3
Hook	For holding the chain	1
Elbow	For connection of hose pipe to discharge side	1
Reflux valve	Used as non-return valve on discharge side	2

- Essential accessory
- Depends on site condition (Ref. 10.1.1)
- Length for standard scope of supply - 5 m (Additional length should be in 5m, 10m, 15m only)

Table 26 : Standard accessories

10.1.1 Conditions under which NRV shall be used with Portable Installation

If the installation depth of pump is more than 4.5 m and / or if the pipe is taken along the graded surface, it is must that NRV shall be used for such installation.

This is explained in Fig. 6 a & B.

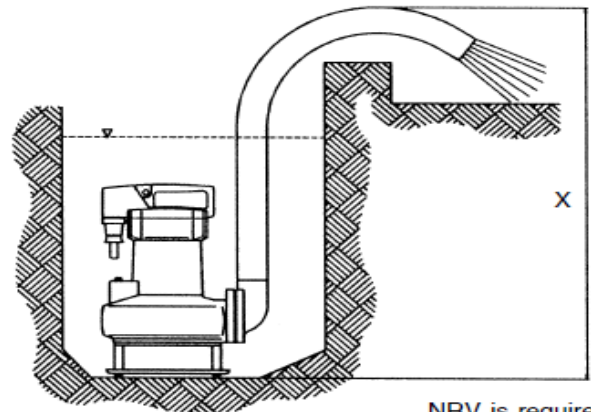


Figure 6a : Installation condition - a

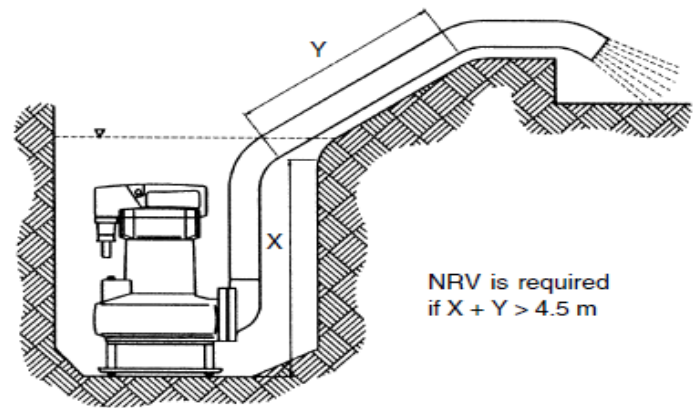


Figure 6b : Installation condition - b

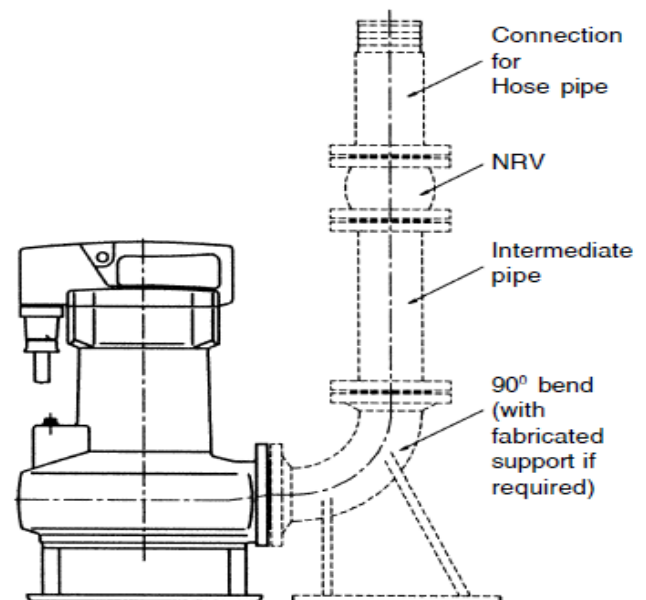


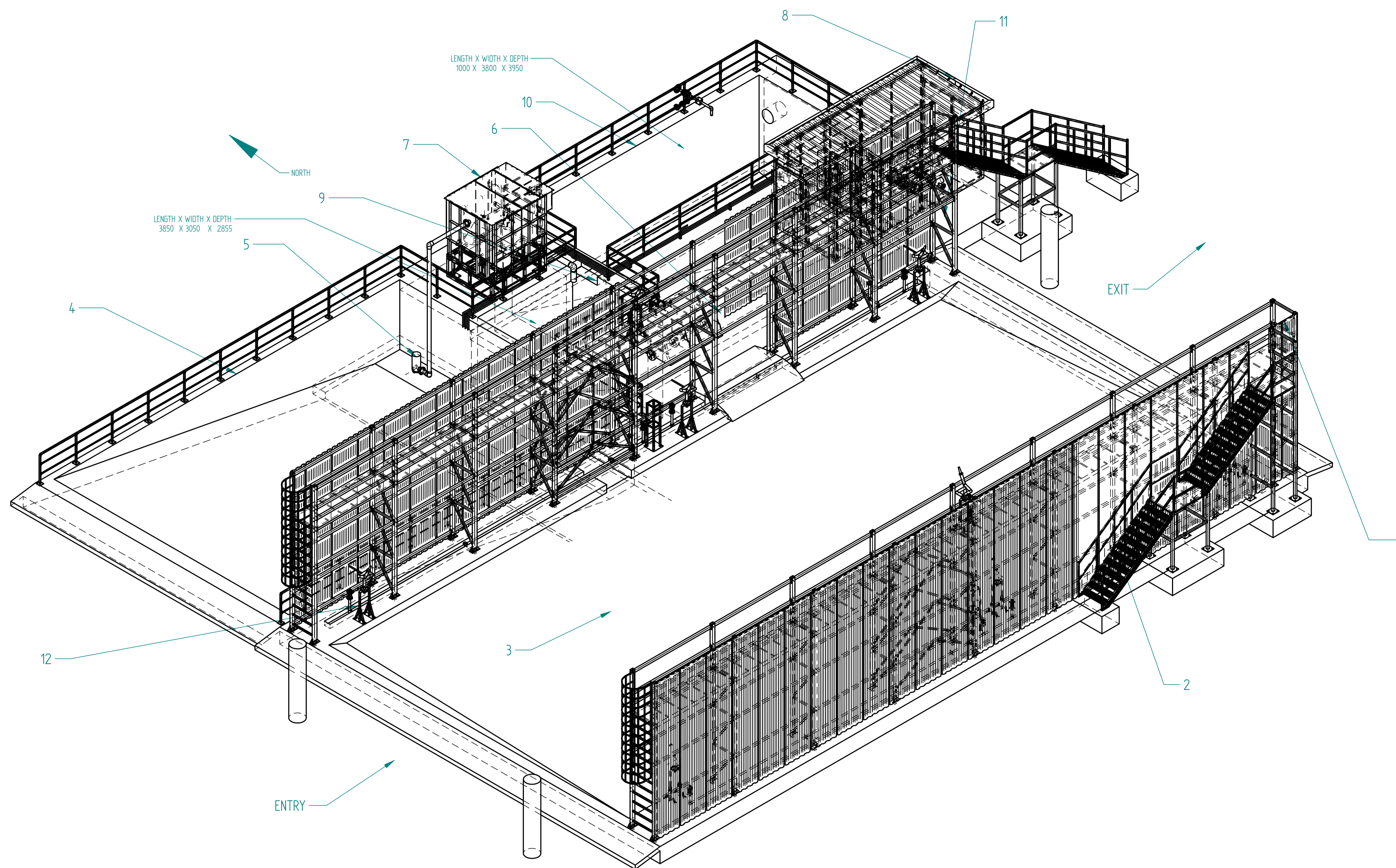
Figure 6c : Installation condition - c

Figure 6 C gives the general arrangement of connecting NRV to the portable installations.

**A0111 - LIST OF CONSUMER CONNECTION:
Mining Vehicle Fleet Washing Station**

S. No	Type	Specification
1	Electricity	3 Phase, Neutral, 400V AC, 50 Hz connection up to Distribution Panel (Double Compression Gland suitable for 3 core x 400 sq. mm Armoured cable. Outer Dia Ø to be confirmed)
2	Water	3" Pipe ANSI Flange (150 lb Standard) connected up to Water Meter FIQ-1000-1
3	Earth / Ground	Connection up to Distribution Panel from Local Earth Pit made as per IS – 3043 / STD 111
4	Over Flow Drain	Drain from Wash Bay
5	Oil Drain	25-BAV-002 Ball Valve connected to Oil outlet line 25-OW-0142-003-DA10-N
6	Sludge Collection	100-BAV-001 Ball Valve connected to Sludge Removal line 100-WC-0142-002-DA10-N from Oil Water Sludge Separator 0142-ZM-1220 VIA Guillemin Quick Coupling NF E 29-572

NO	NAME
1	Splash Guard
2	Stair Case
3	Vehicle Wash Bay
4	0142-TK-1200
5	0142-PU-1210
6	0142-PU-1410 A/B
7	0142-ZM-1220
8	Control Room 0142-ZM-1300
9	0142-TK-1230
10	0142-TK-1240
11	Pipe Header
12	0142-ZM-1530



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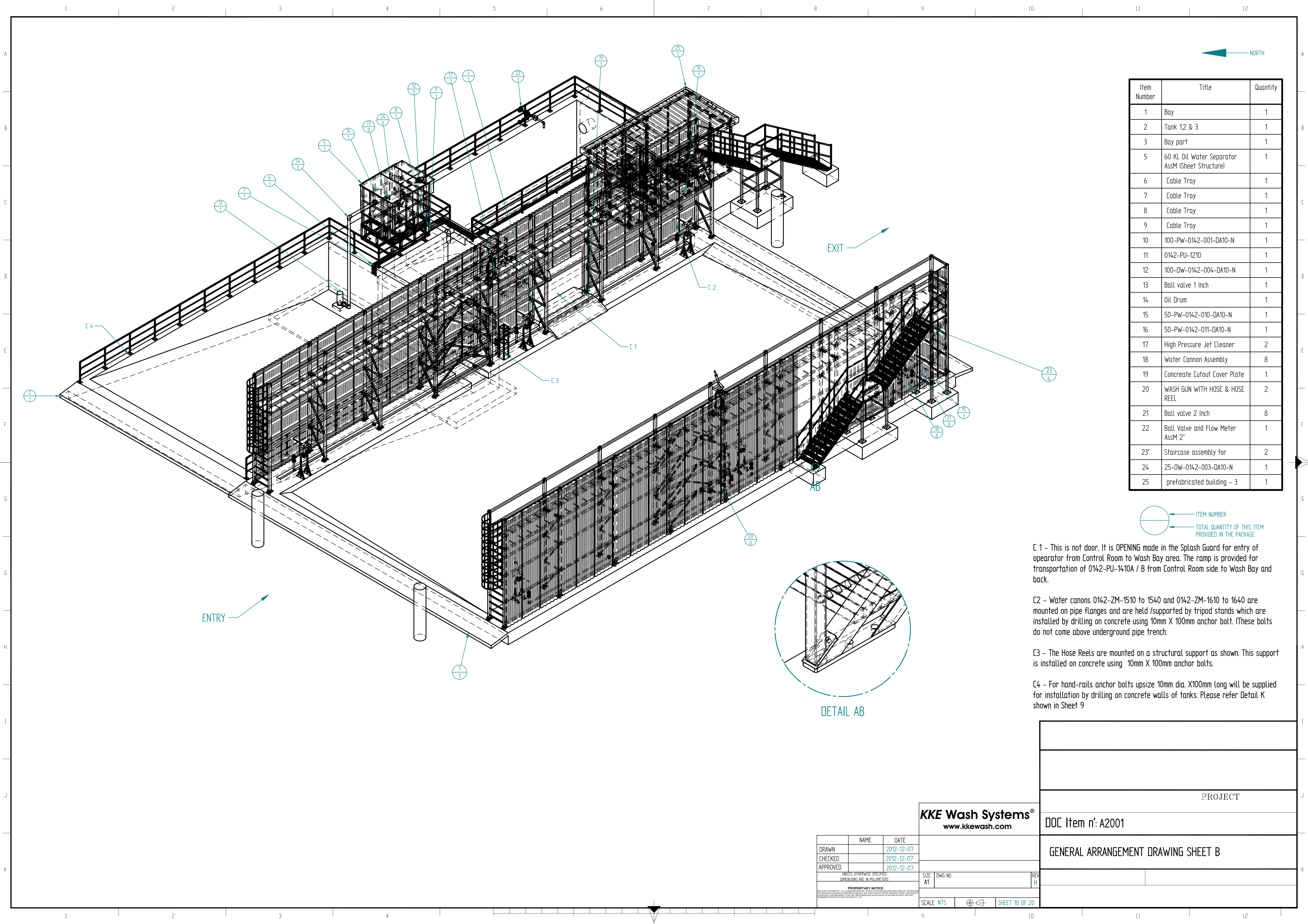
	NAME	DATE
DRAWN		2012-12-07
CHECKED		2012-12-07
APPROVED		2012-12-07

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS

PROPRIETARY NOTICE

SIZE A1	DWG NO	REV H
SCALE: NTS	FILE NAME: 16619-00.dft	SHEET 1 OF 20

PROJECT
DOC Item n': A0201
GENERAL ARRANGEMENT DRAWING - SHEET A



Item Number	Title	Quantity
1	Bay	1
2	Tank 1,2 & 3	1
3	Bay part	1
5	60 KL Oil Water Separator AssM (Sheet Structure)	1
6	Cable Tray	1
7	Cable Tray	1
8	Cable Tray	1
9	Cable Tray	1
10	100-PW-0142-001-DA10-N	1
11	0142-PU-1210	1
12	100-DW-0142-004-DA10-N	1
13	Ball valve 1 Inch	1
14	Oil Drum	1
15	50-PW-0142-010-DA10-N	1
16	50-PW-0142-011-DA10-N	1
17	High Pressure Jet Cleaner	2
18	Water Cannon Assembly	8
19	Concrete Cutout Cover Plate	1
20	WASH GUN WITH HOSE & HOSE REEL	2
21	Ball valve 2 Inch	8
22	Ball Valve and Flow Meter AssM 2"	1
23*	Staircase assembly for	2
24	25-DW-0142-003-DA10-N	1
25	prefabricated building - 3	1

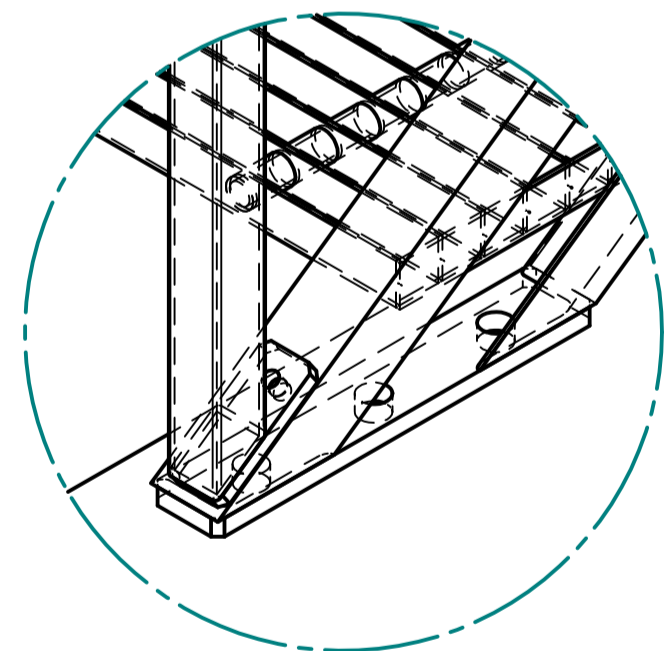
ITEM NUMBER
 TOTAL QUANTITY OF THIS ITEM PROVIDED IN THE PACKAGE

C 1 - This is not door. It is OPENING made in the Splash Guard for entry of operator from Control Room to Wash Bay area. The ramp is provided for transportation of 0142-PU-1410A / B from Control Room side to Wash Bay and back.

C 2 - Water canons 0142-ZM-1510 to 1540 and 0142-ZM-1610 to 1640 are mounted on pipe flanges and are held /supported by tripod stands which are installed by drilling on concrete using 10mm X 100mm anchor bolt. (These bolts do not come above underground pipe trench.

C 3 - The Hose Reels are mounted on a structural support as shown. This support is installed on concrete using 10mm X 100mm anchor bolts.

C 4 - For hand-rails anchor bolts upsize 10mm dia. X100mm Long will be supplied for installation by drilling on concrete walls of tanks. Please refer Detail K shown in Sheet 9



DETAIL AB

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NAME	DATE
DRAWN	2012-12-07
CHECKED	2012-12-07
APPROVED	2012-12-07

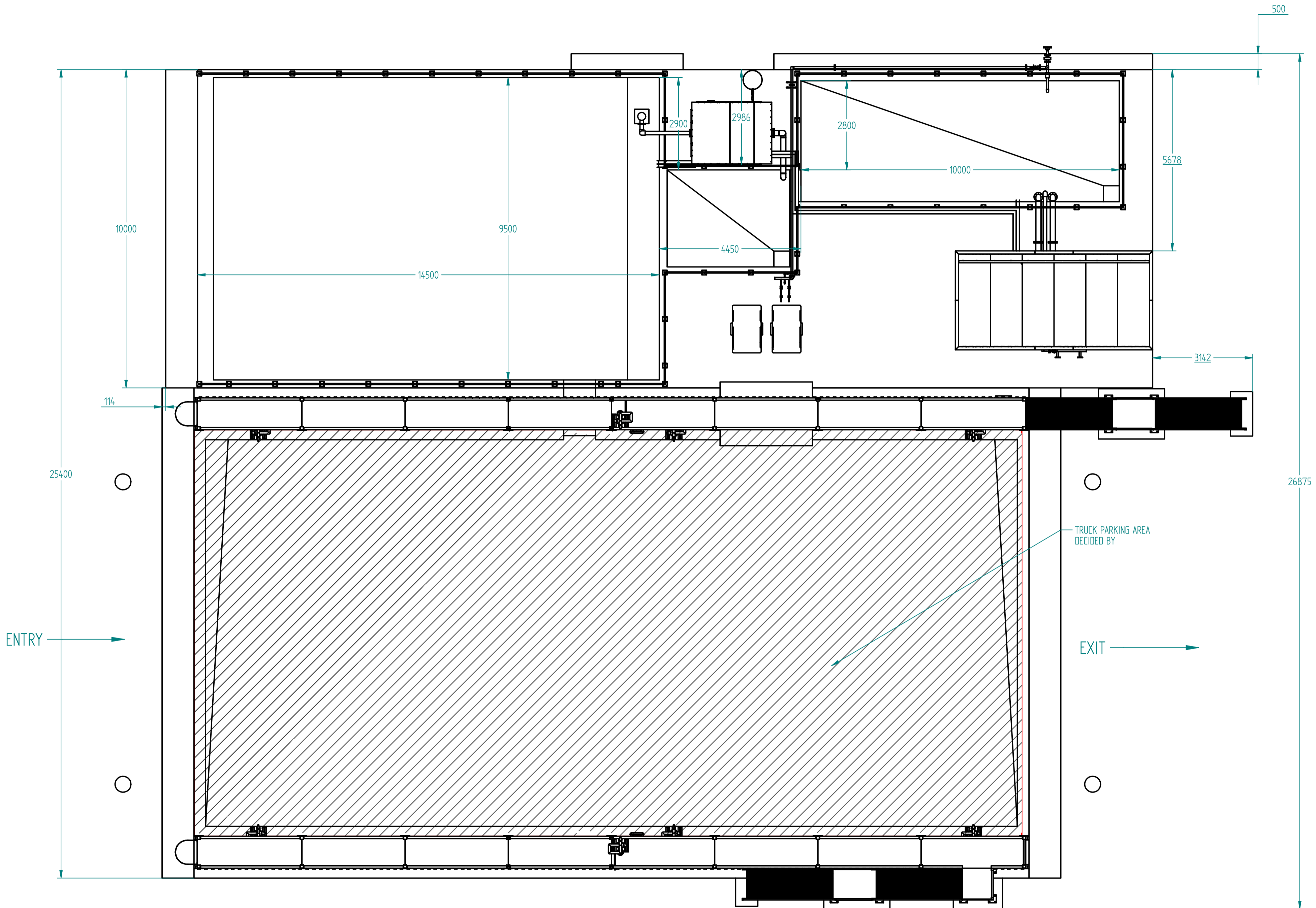
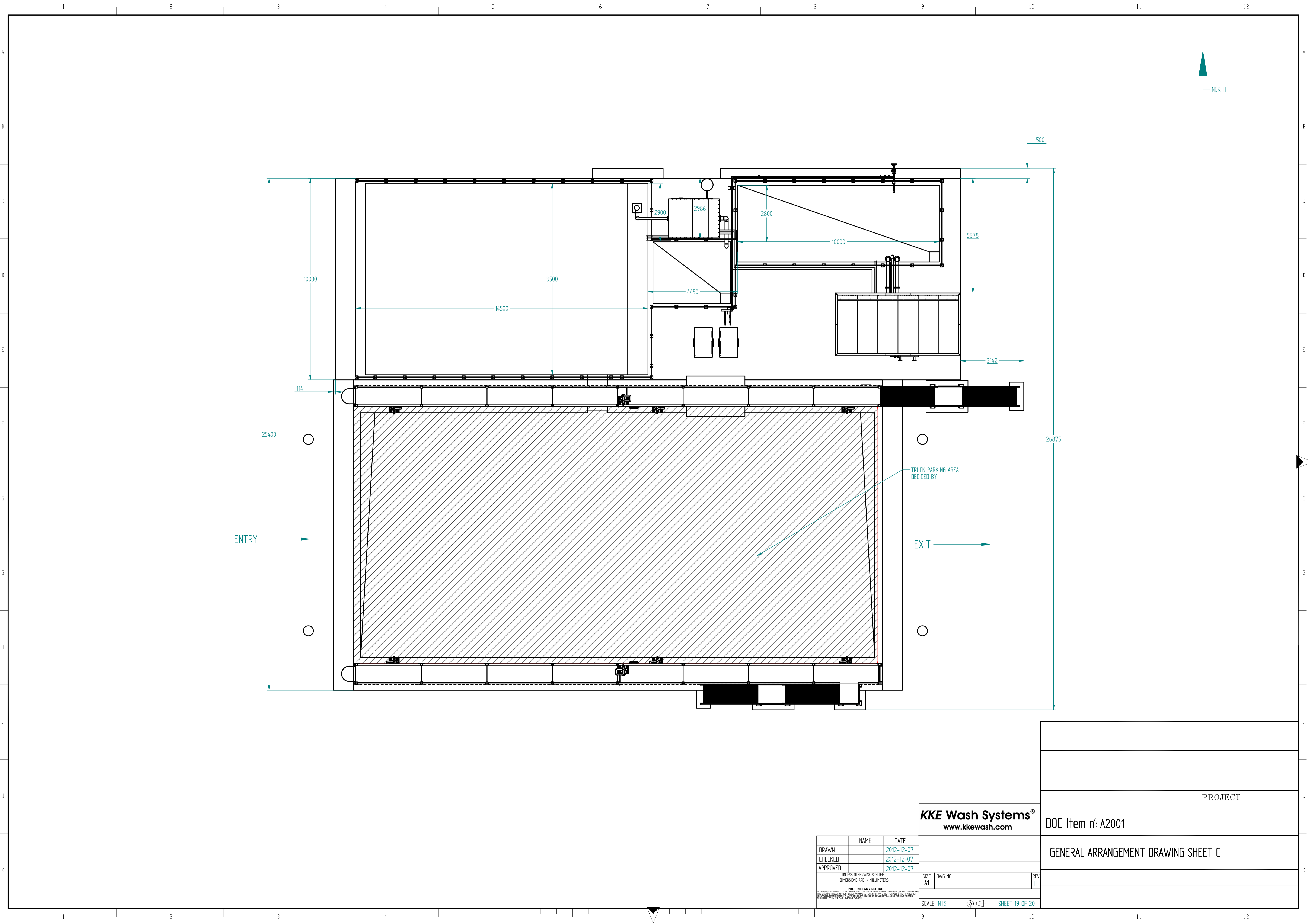
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS

PROPRIETARY NOTICE

SCALE: NTS

SIZE: A1 DWG NO: SHEET 18 OF 20

PROJECT
DOC Item n': A2001
GENERAL ARRANGEMENT DRAWING SHEET B



ENTRY →

TRUCK PARKING AREA
DECIDED BY

EXIT →

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	NAME	DATE
DRAWN		2012-12-07
CHECKED		2012-12-07
APPROVED		2012-12-07

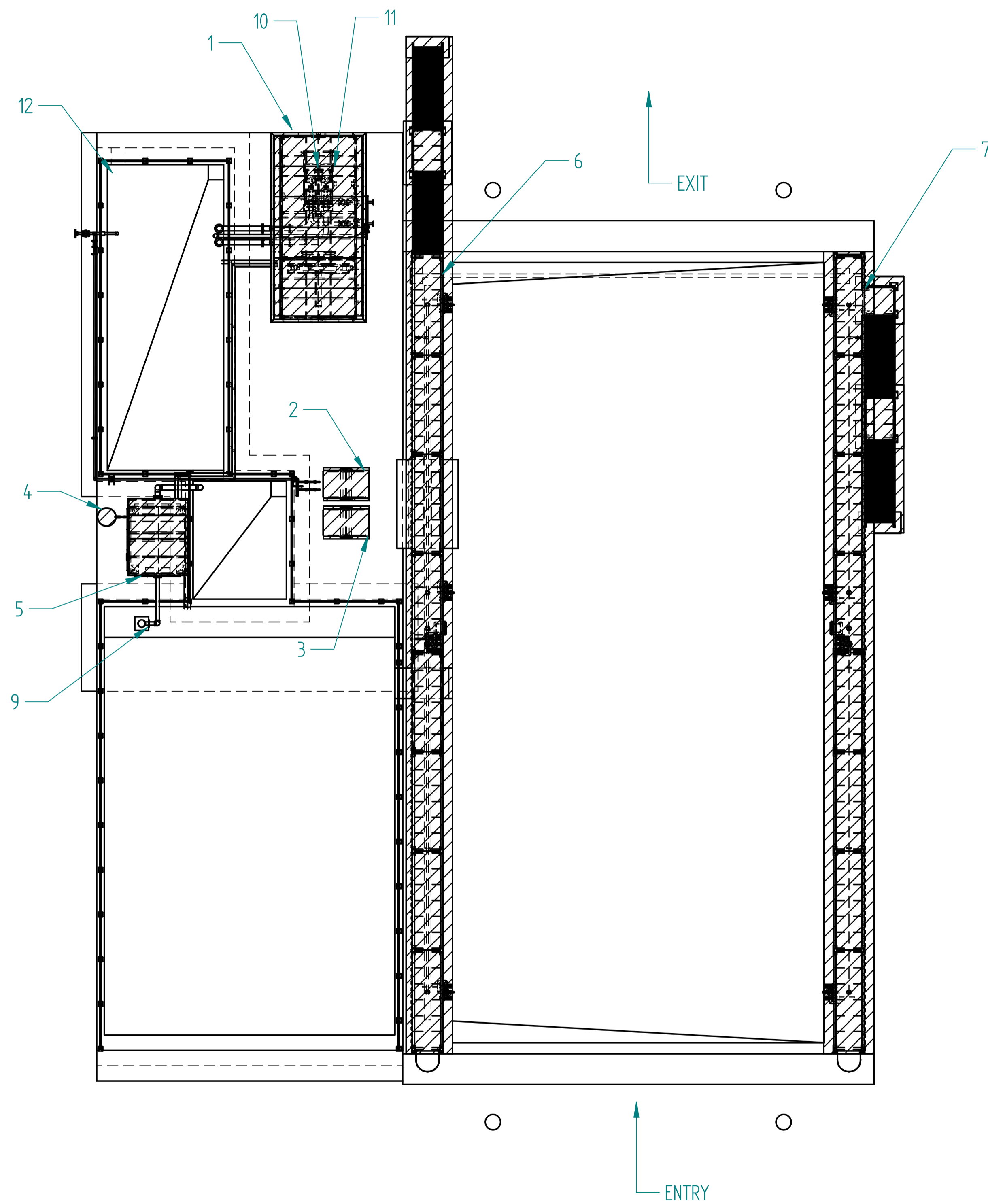
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DIMENSIONS ARE IN MILLIMETERS

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SIZE: A1 DWG NO: REV: H

SCALE: NTS SHEET 19 OF 20

PROJECT
DOC Item n': A2001
GENERAL ARRANGEMENT DRAWING SHEET C



LOAD SHEET ON BAY

SR. NO.	PART NAME	DEAD LOAD	LIVE LOAD	DIMENSION L X W X H	WIND LOAD
1	PREFABRICATED CONTROL ROOM	2500 Kg	3750 Kg	6040 X2440 X 2600	
2	0142-PU-1410A PUMP	160 Kg	160 Kg	930 X 600 X 815	
3	0142-PU-1410B PUMP	160 Kg	160 Kg	930 X 600 X 815	
4	OIL DRUM	50 Kg	50 Kg		
5	SLUDGE SEPRATOR	972 Kg	6068 Kg	2362 X1930 X2007	
6	PLATFORM,STAIRCASE & SPLASH GUARD	7834 Kg	7834 Kg	26000 X1000 X 5500	47520 N-m #
7	PLATFORM,STAIRCASE & SPLASH GUARD	8222Kg	8222 Kg	26000 X2000 X 5500	47520 N-m #
8	SPLASH GUARD				47520 N-m #
9	SLUDGE PUMP	120 Kg	120 Kg	345 X 420 X 690	
10	MAIN WASH PUMP & MOTOR	475 Kg	475 Kg		
11	MAIN WASH PUMP & MOTOR	475 Kg	475 Kg		
12	HAND RAIL	1100 Kg (15 Kg/M)	1100 Kg (15 Kg/M)		

NOTE:-

- COUPLE EACH COLUMN OF SPLASH GUARD = 47520 N-m.

NO DYNAMIC COEFFICIENT ON LIVE LOAD OF SLUDGE SEPARATOR.

ANGLE CAN BE EMBEDDED ON THE CORNER OF CONCRETE PORTION SO THAT EDGE AREA DOES NOT GET DAMAGED IN THE COURSE OF OPERATION .

VERTICAL LINERS WERE EMBEDDED IN THE CONCRETE WASH BAY AREA AS A SAFETY REQUIRMENT DURING PREVIOUS PROJECT. IF REQUIRED SAME MAY BE GIVEN.

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	NAME	DATE
DRAWN		2012-12-07
CHECKED		2012-12-07
APPROVED		2012-12-07

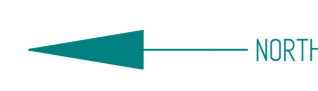
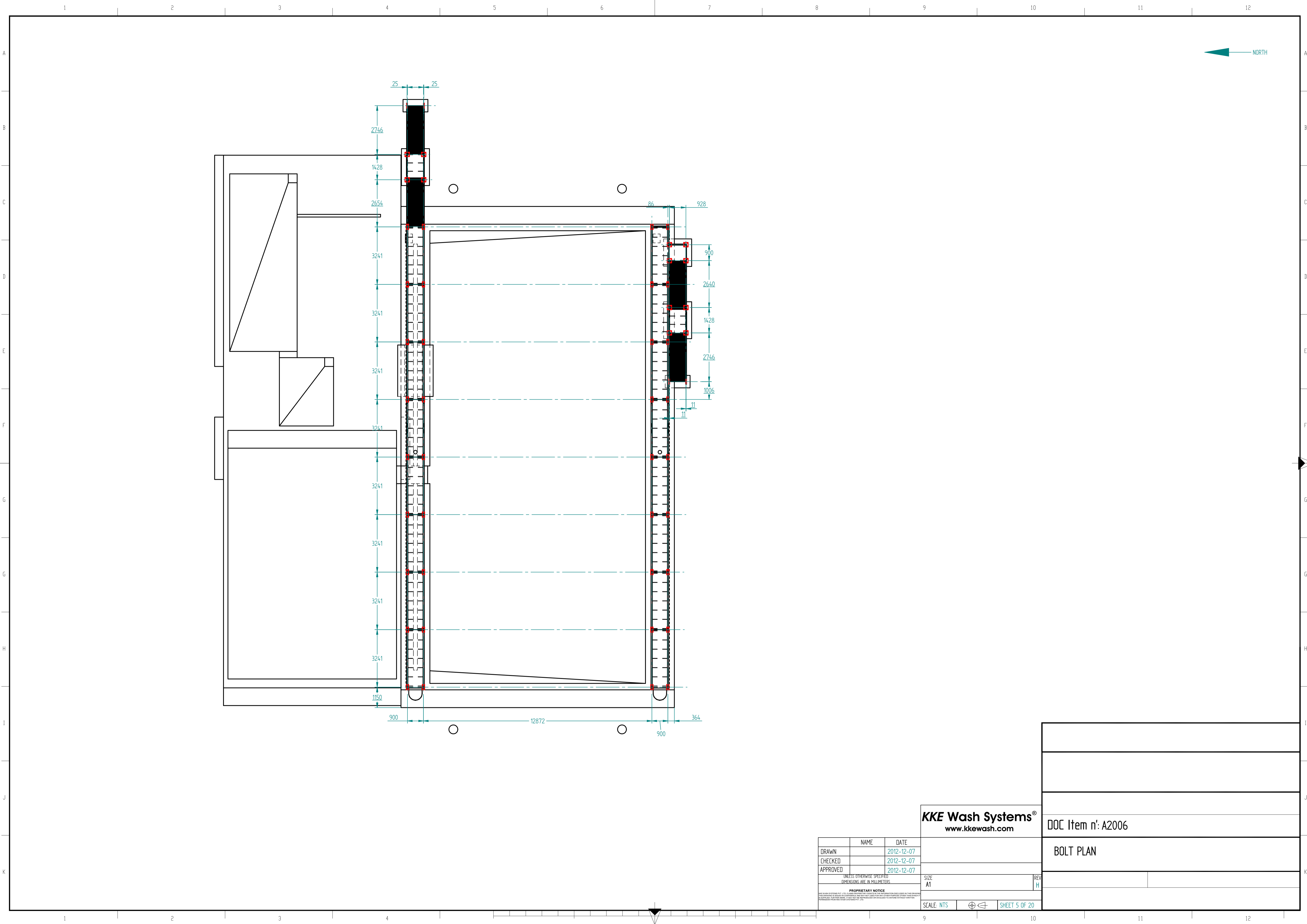
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS

PROPRIETARY NOTICE

SIZE: A1 DWG NO: REV: H

SCALE: NTS SHEET 4 OF 20

DOC Item n': A2006
FOUNDATION LAYOUT & LOADING PLAN - SHEET A



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DOC Item n': A2006

BOLT PLAN

	NAME	DATE
DRAWN		2012-12-07
CHECKED		2012-12-07
APPROVED		2012-12-07

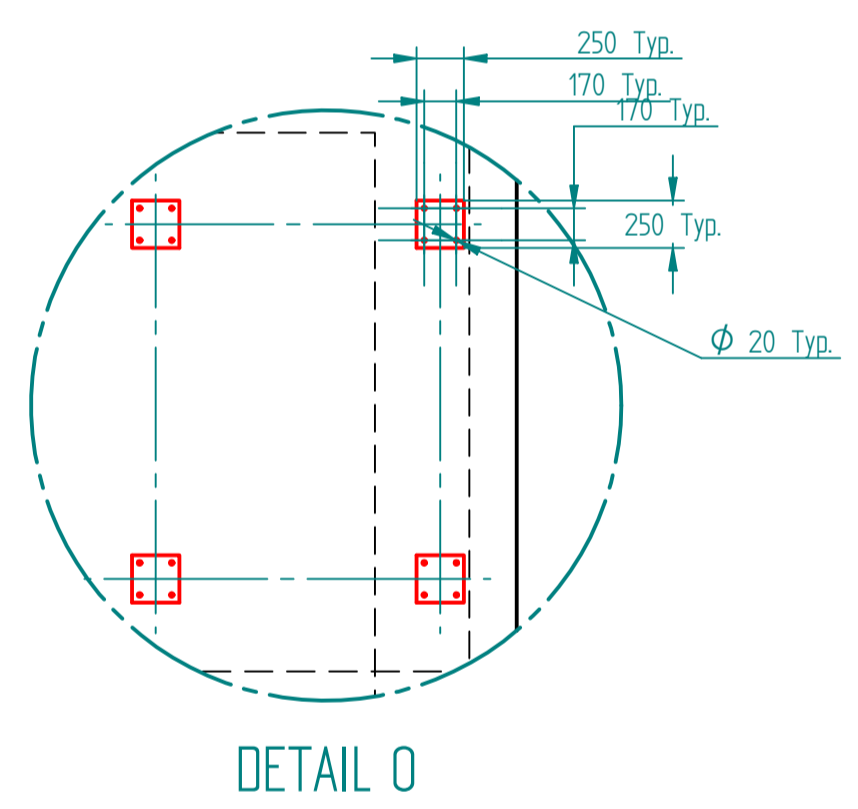
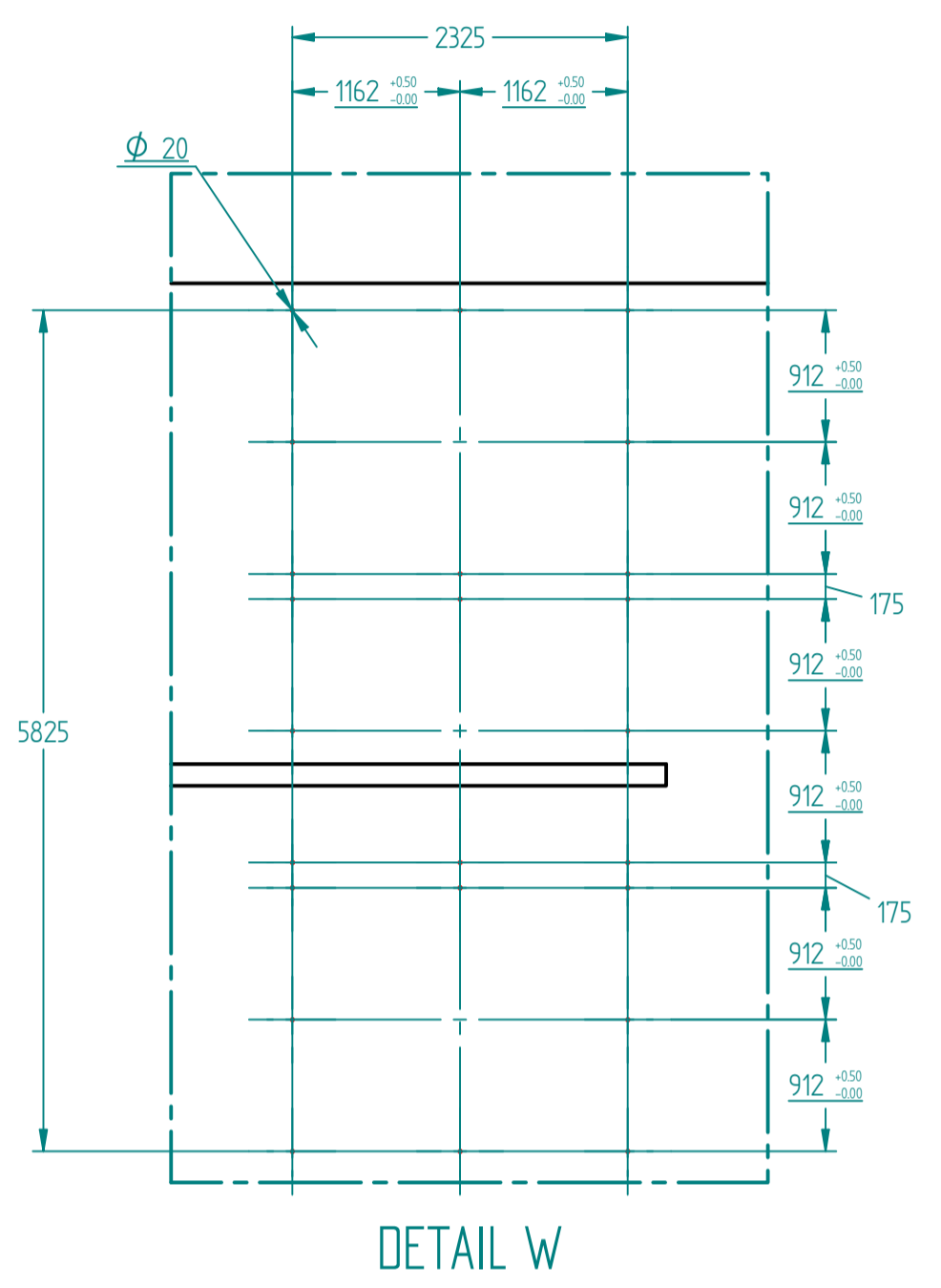
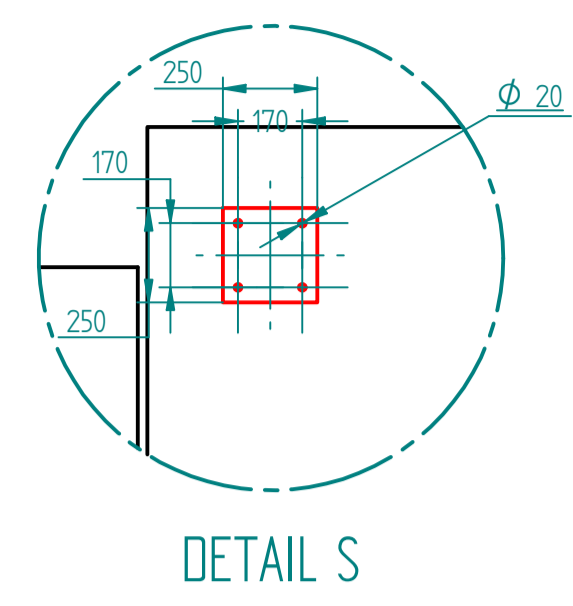
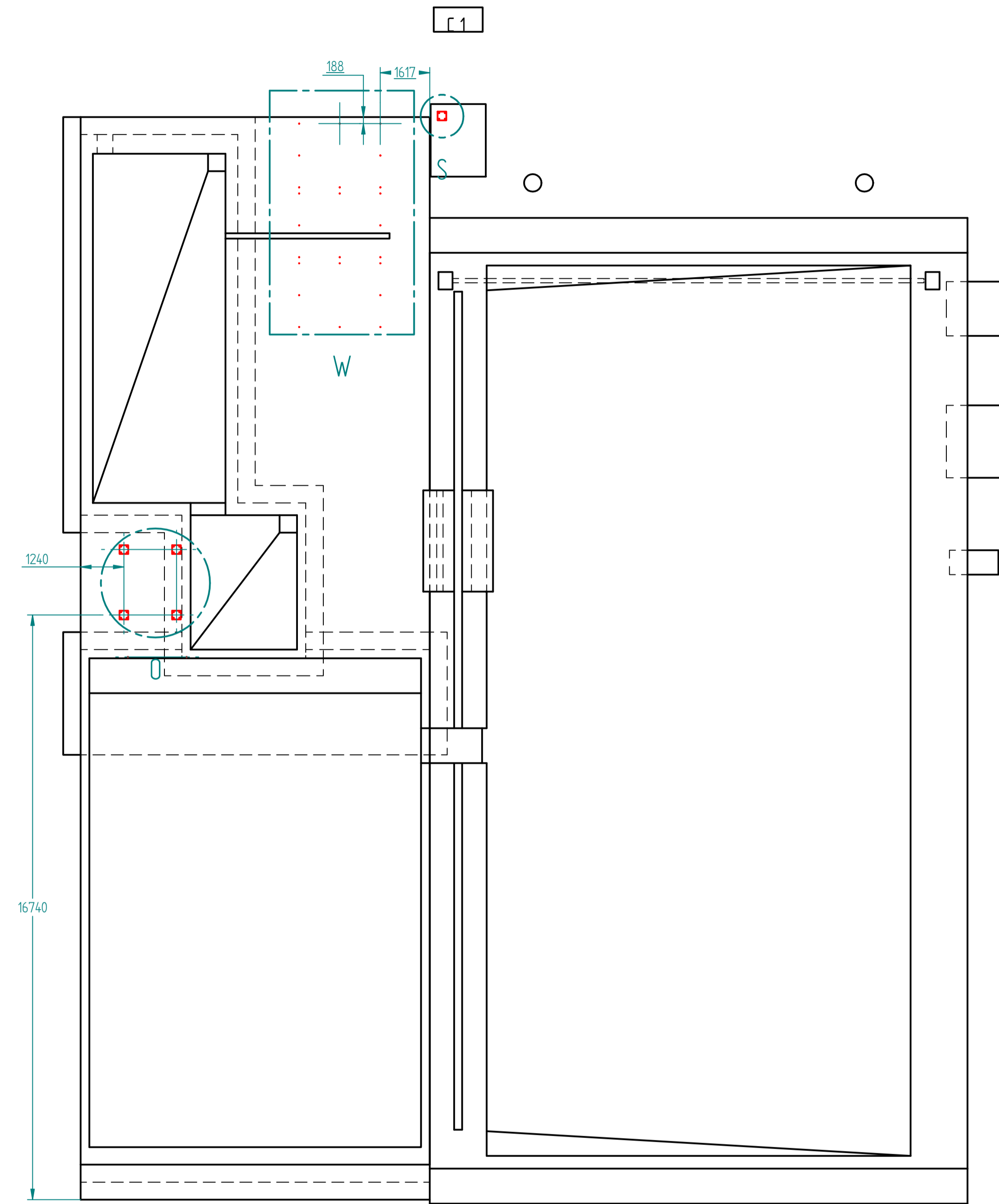
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS

SIZE
A1

REV
H

SCALE: NTS

SHEET 5 OF 20



C 1 - CONCRETE FOUNDATION FOR ANCHORING OF STAIRS.
 This Drawing Shows The FOUNDATION Details Of 0142-ZM-1220,0142-ZM-1300, Stair Cases And Ladders. The Size Of Anchor Bolts For These Foundation Have Not Been Changed .
 However Will Choose And Provide The Anchor Bolts For Structures. (Columns)

KKE Wash Systems® www.kkewash.com		
DRAWN	NAME	DATE
CHECKED		2012-12-07
APPROVED		2012-12-07
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		SIZE A1
DWG NO		REV H
SCALE: NTS		SHEET 6 OF 20

DOC Item n°:
FOUNDATION LAYOUT & LOADING PLAN - SHEET B